

This is the page title - Bits  
 This is a rung comment.

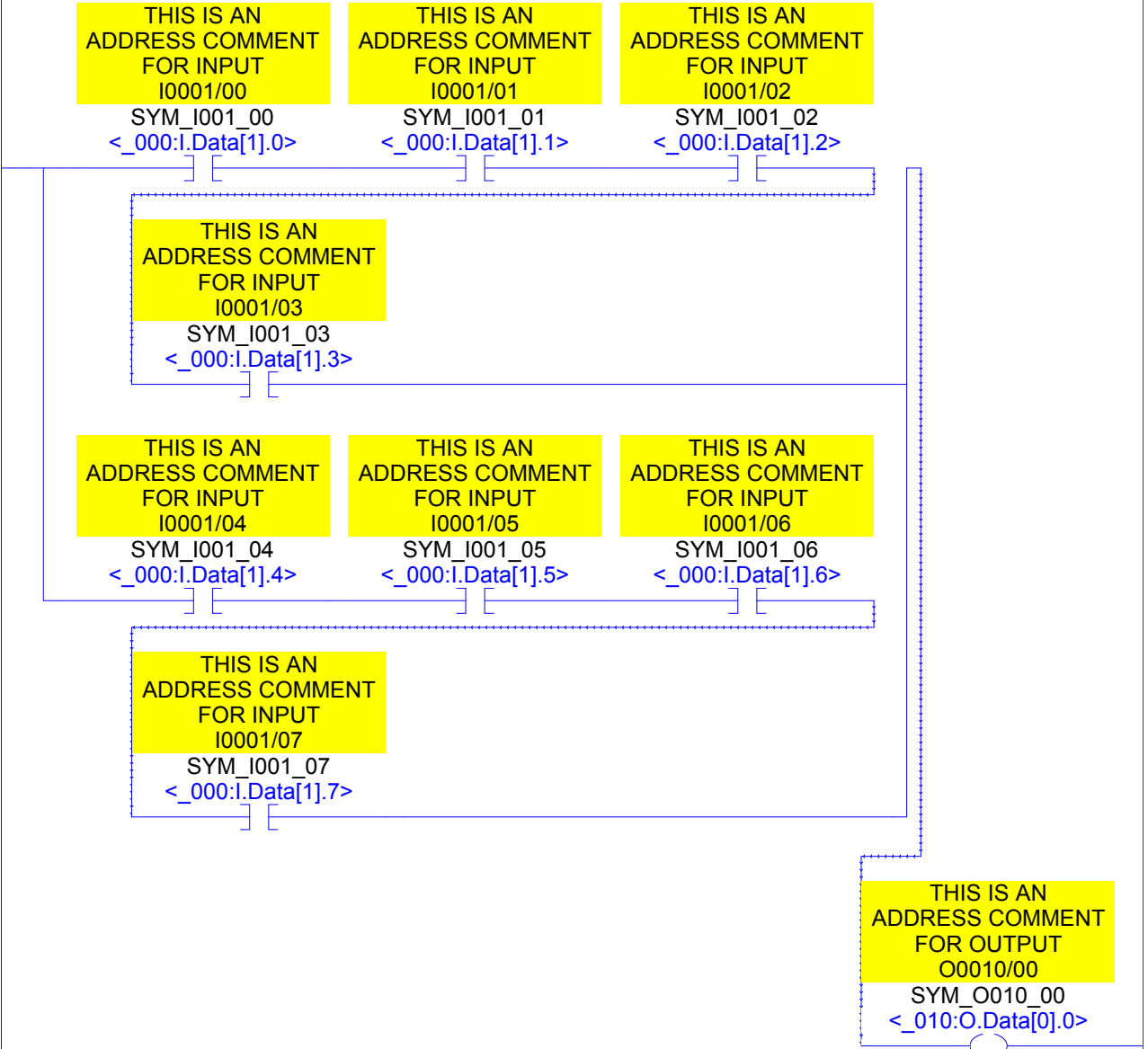
This program is totally useless...  
 as far as controlling any process. Now on the other hand if you  
 would like to see how different instructions are converted read on.

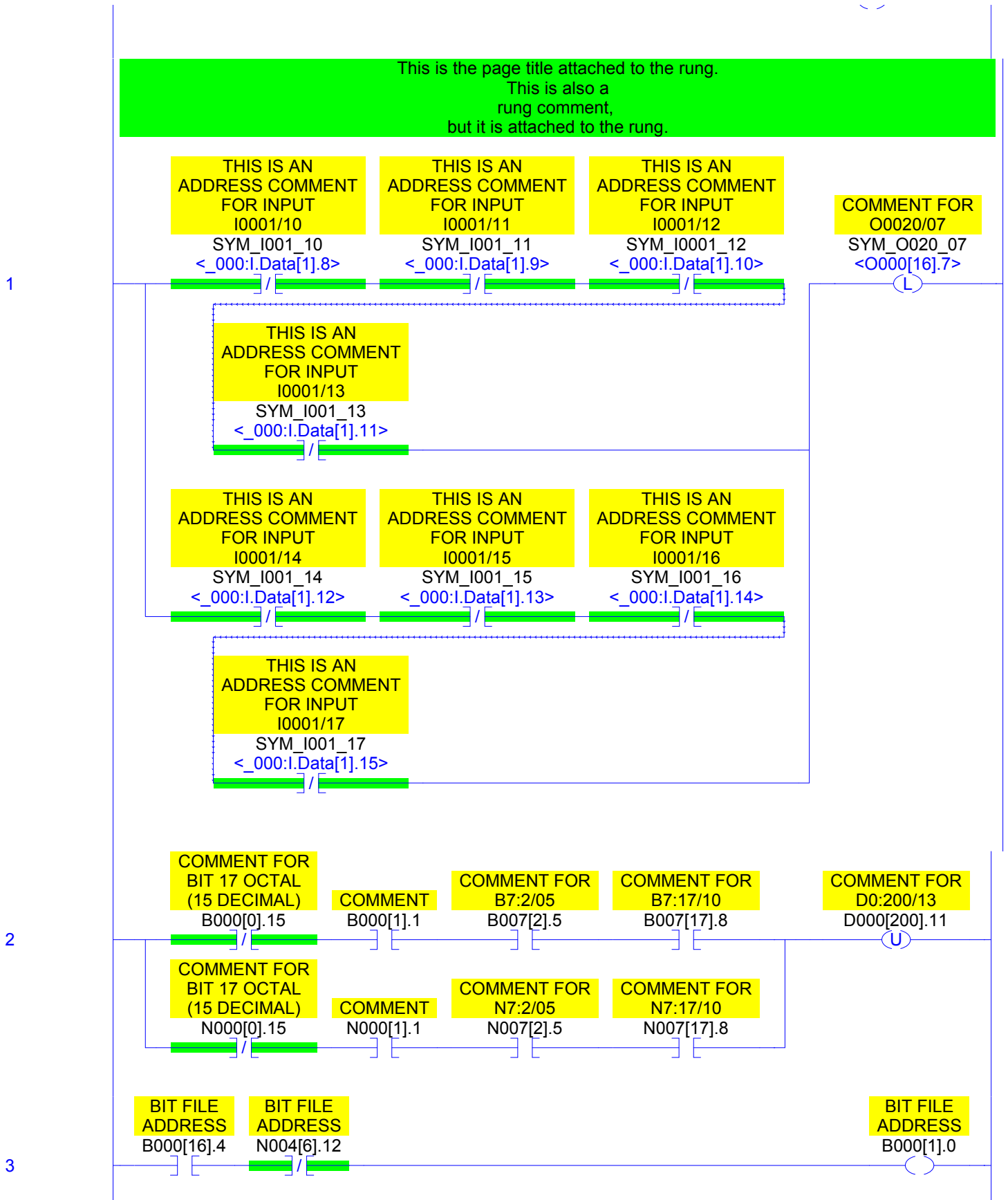
This program was converted using the DHRIO option. Bits in the rack range  
 will be remapped to I/O. Bits outside of this range will point  
 to the INT array (I000 or O000).

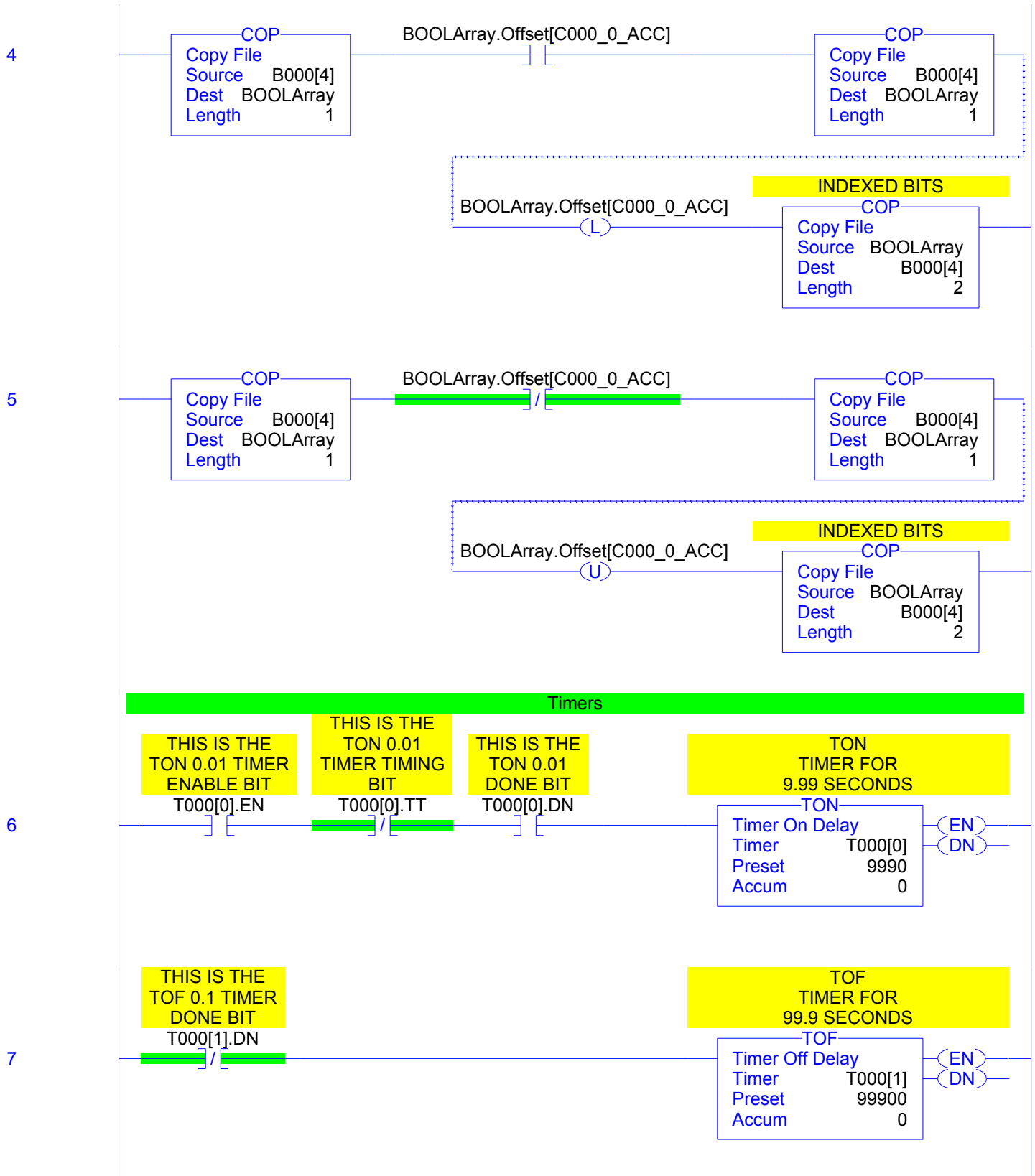
I/O bit addresses use the format: `_RRS:I.Data[M].B`  
 where:  
 RR = rack in octal  
 S = Starting module group  
 I = Input (or O for output)  
 M = Module group offset  
 B = Terminal number in decimal

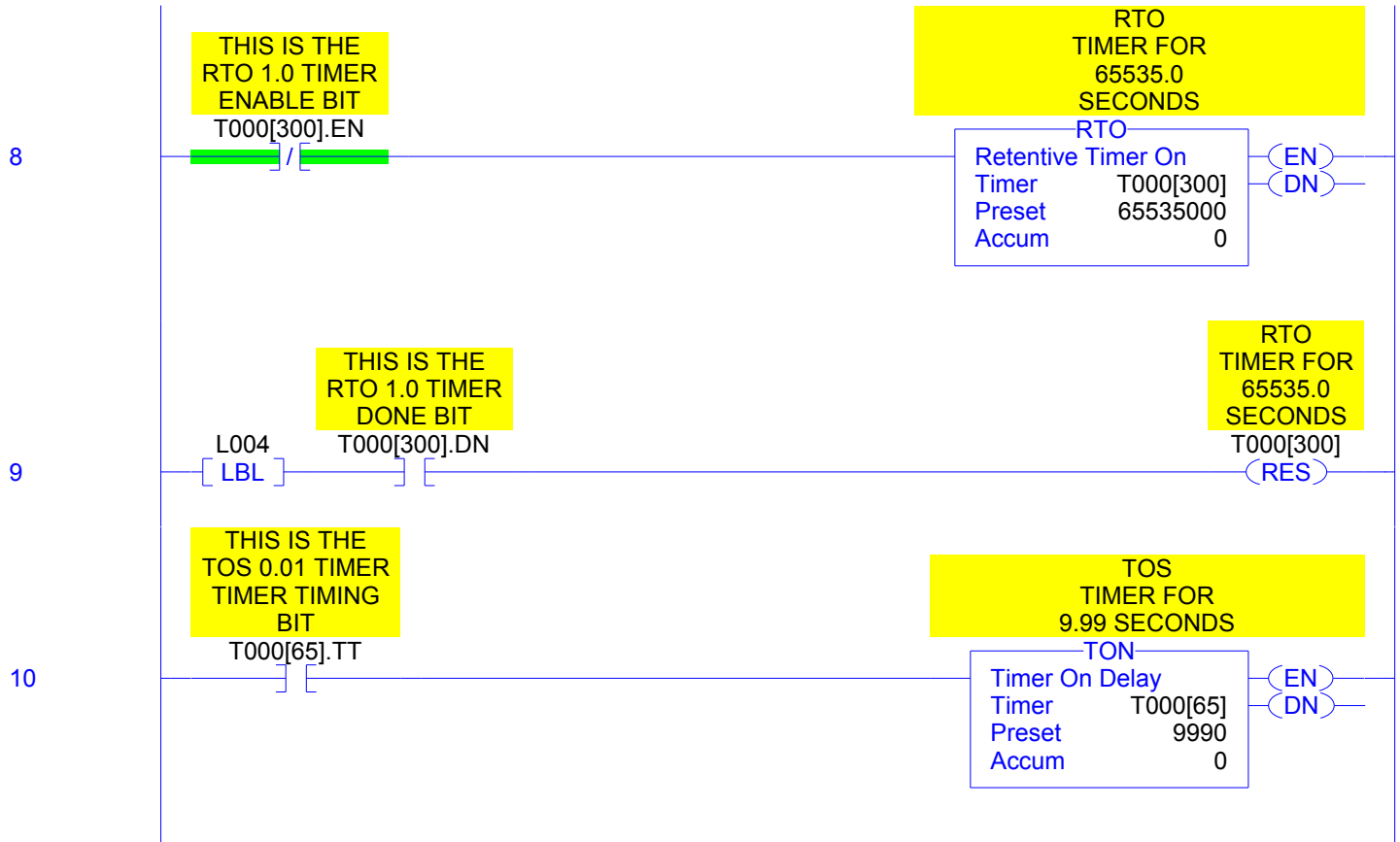
This section of rungs show how bits are converted.

0

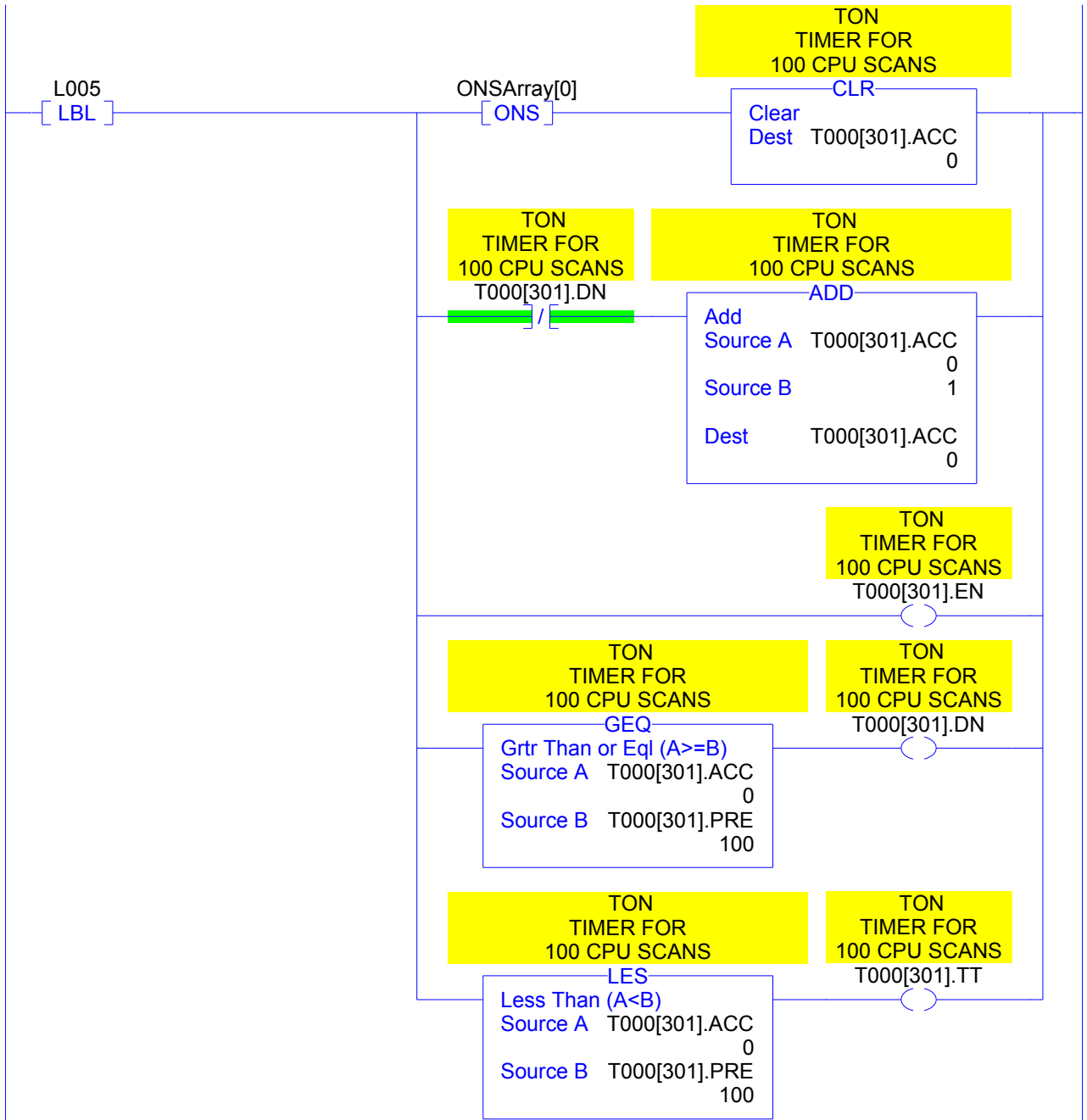




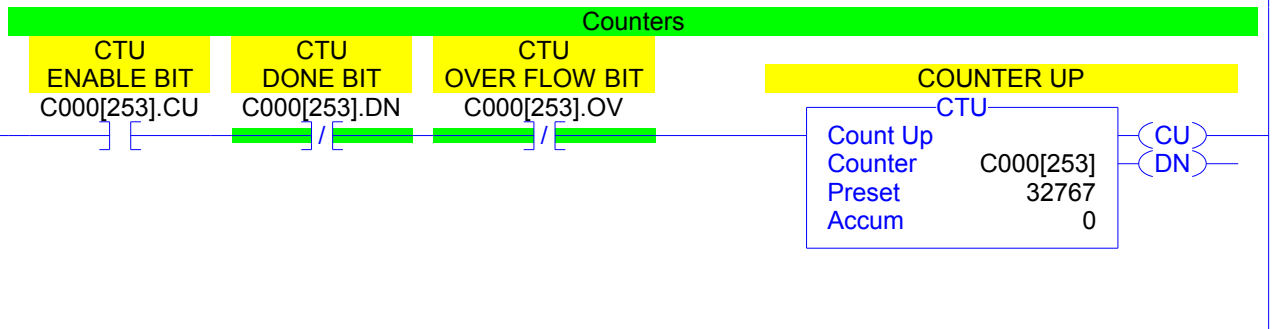


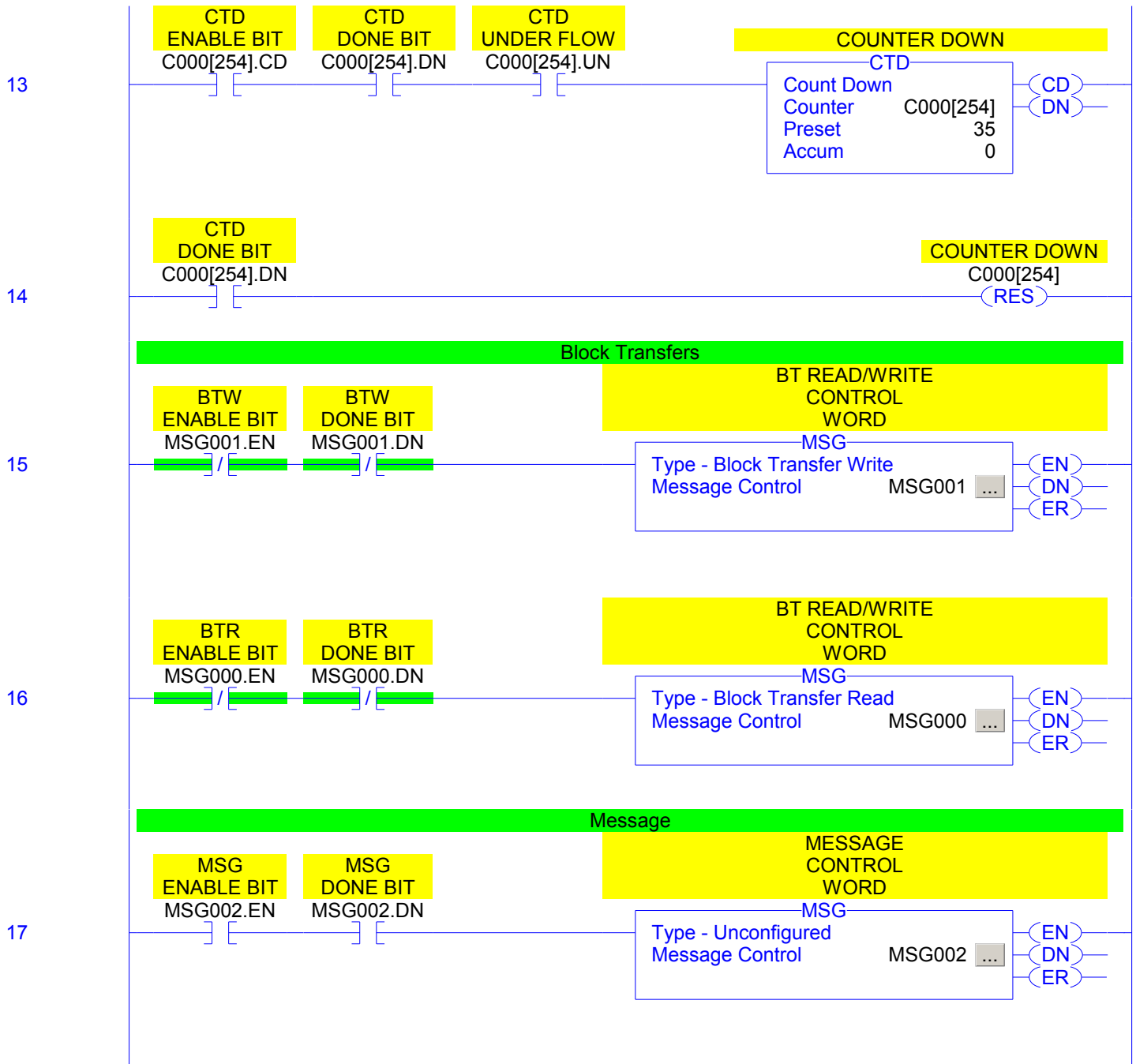


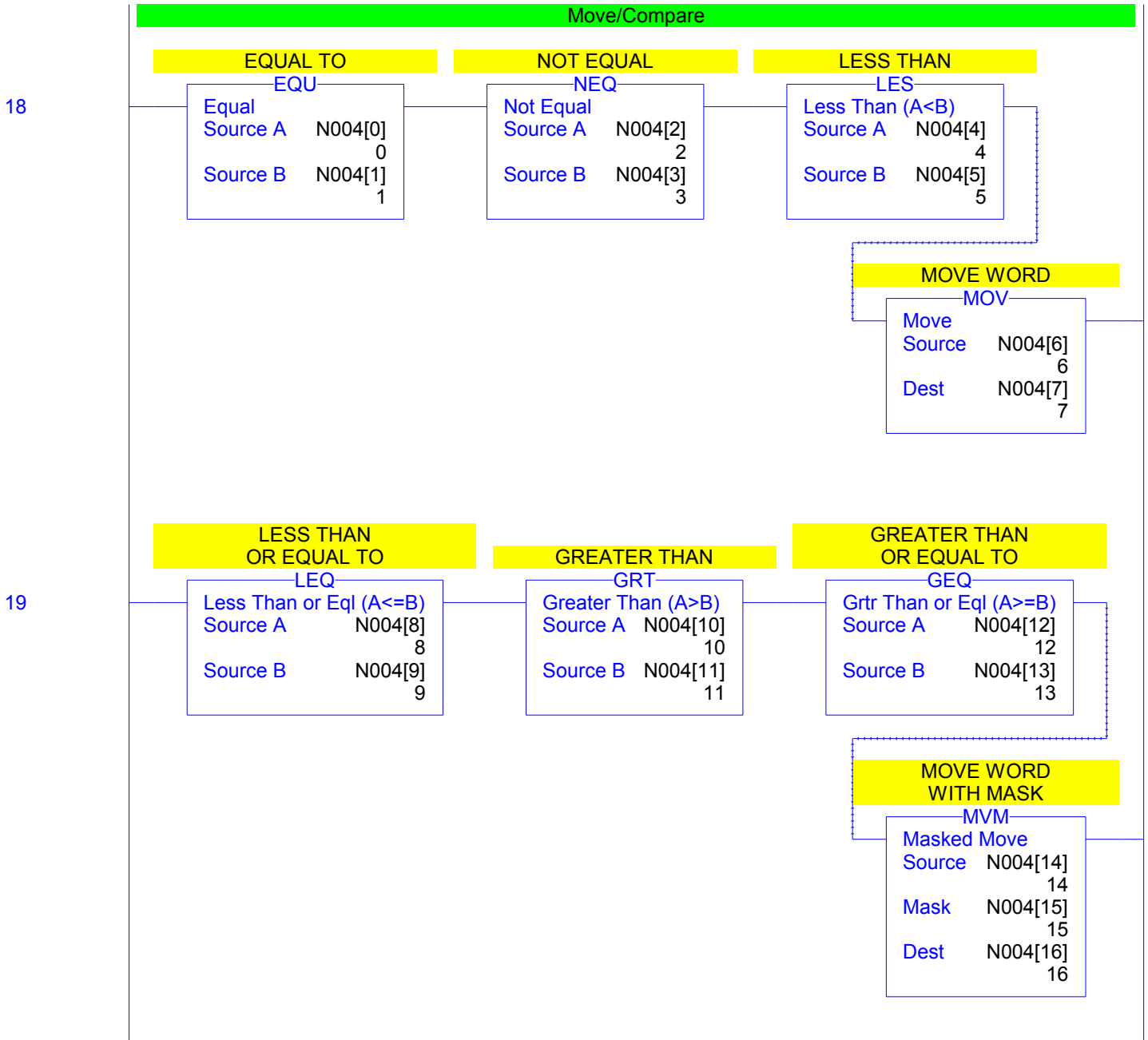
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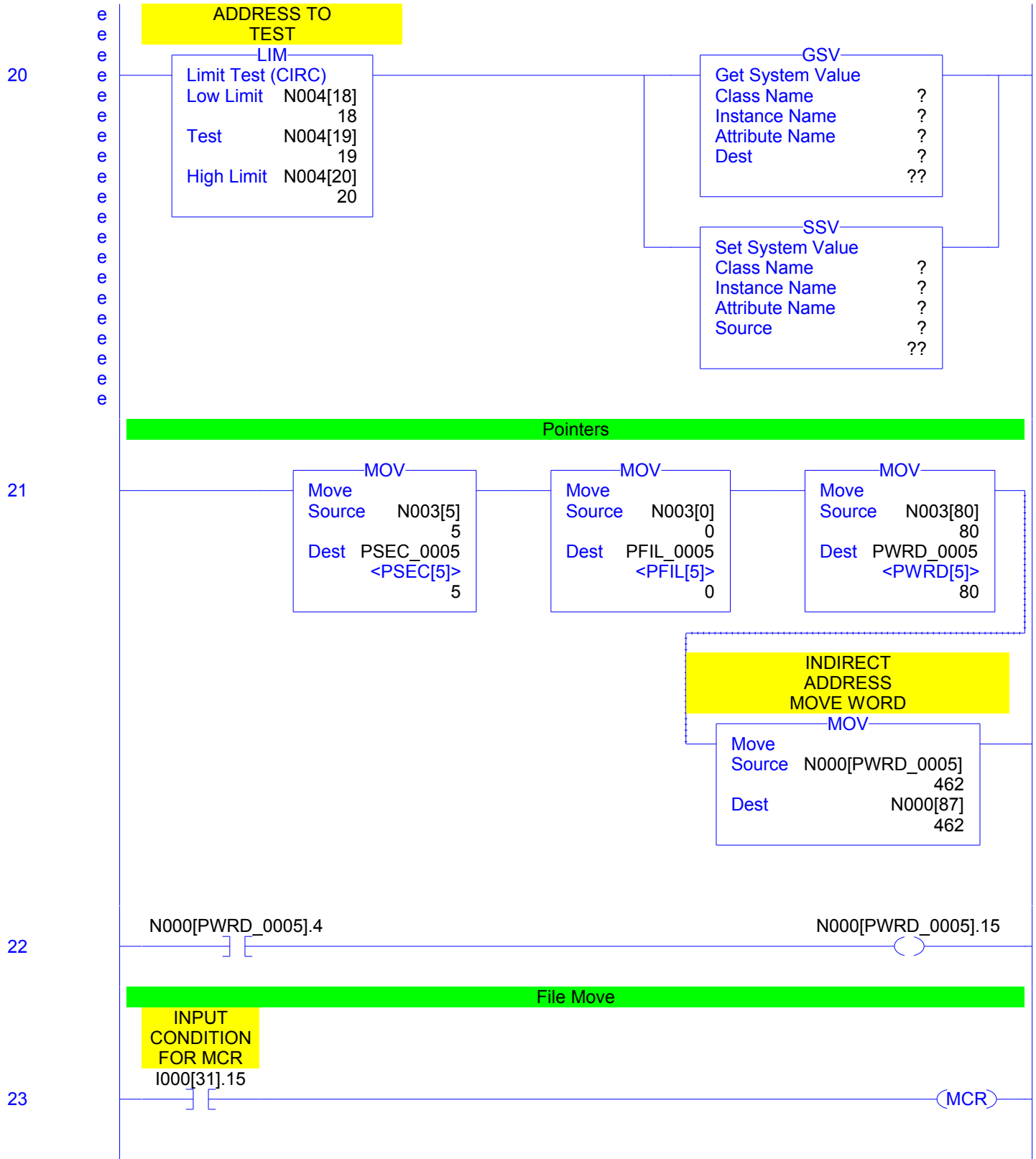


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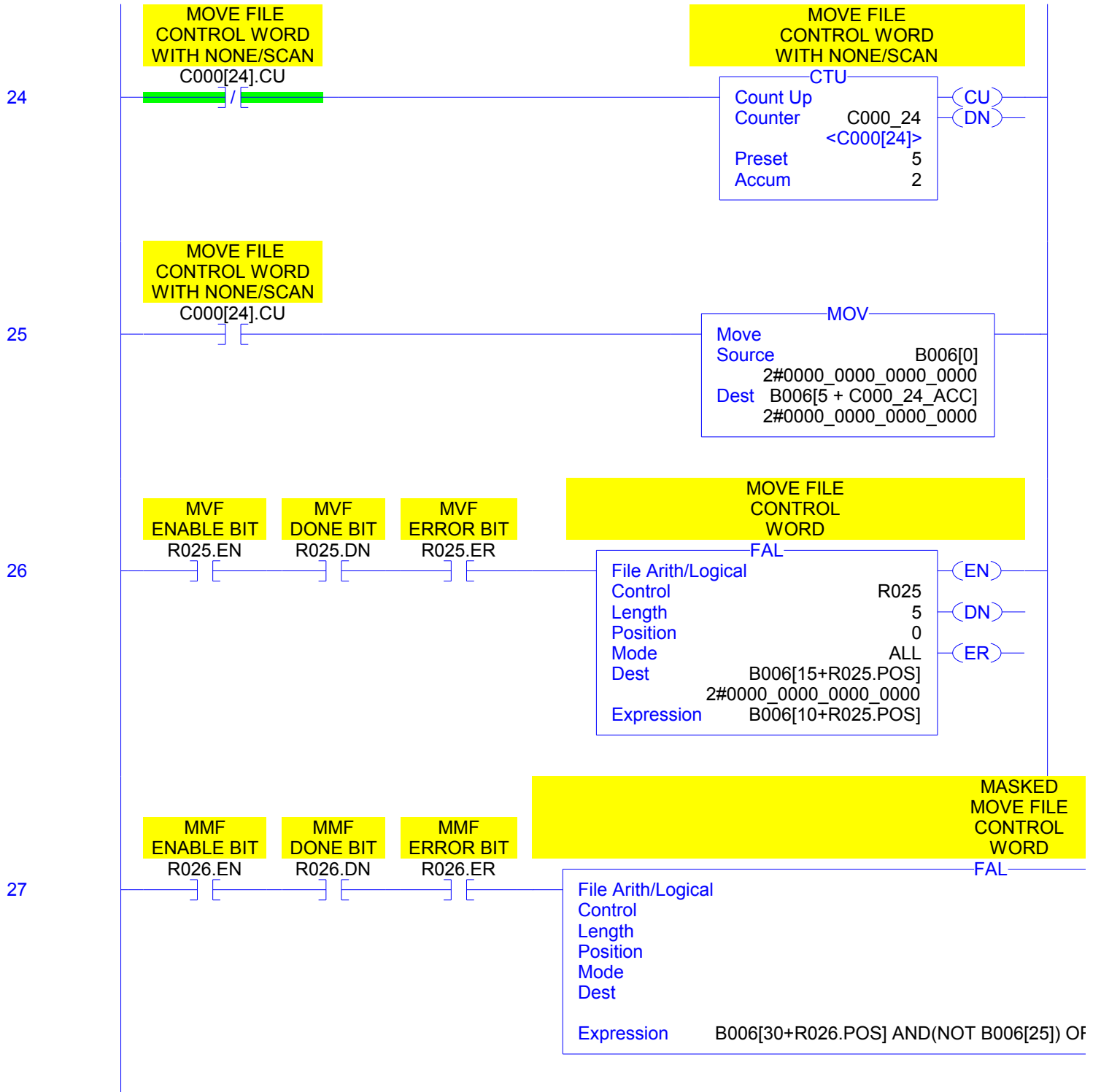


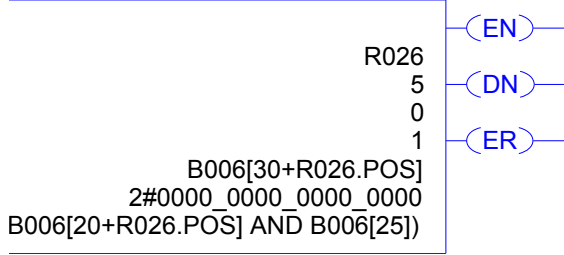










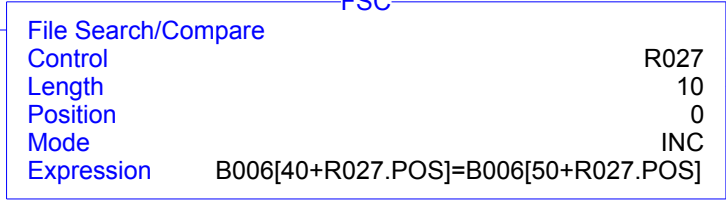
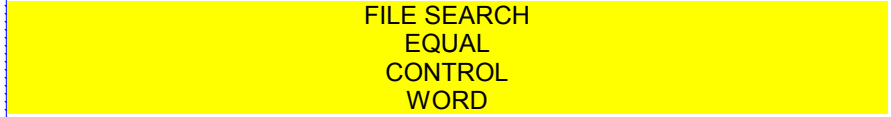
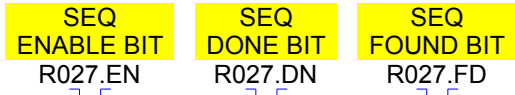


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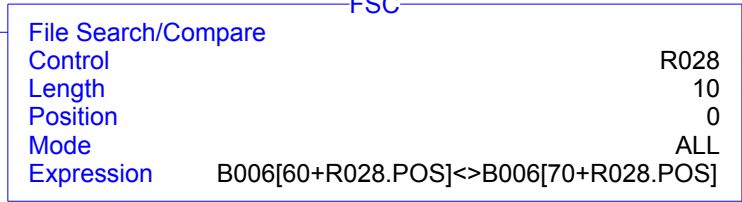
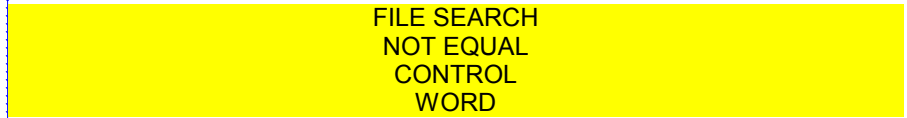
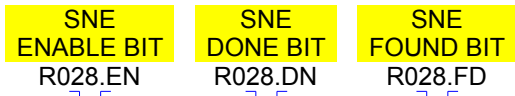
(MCR)

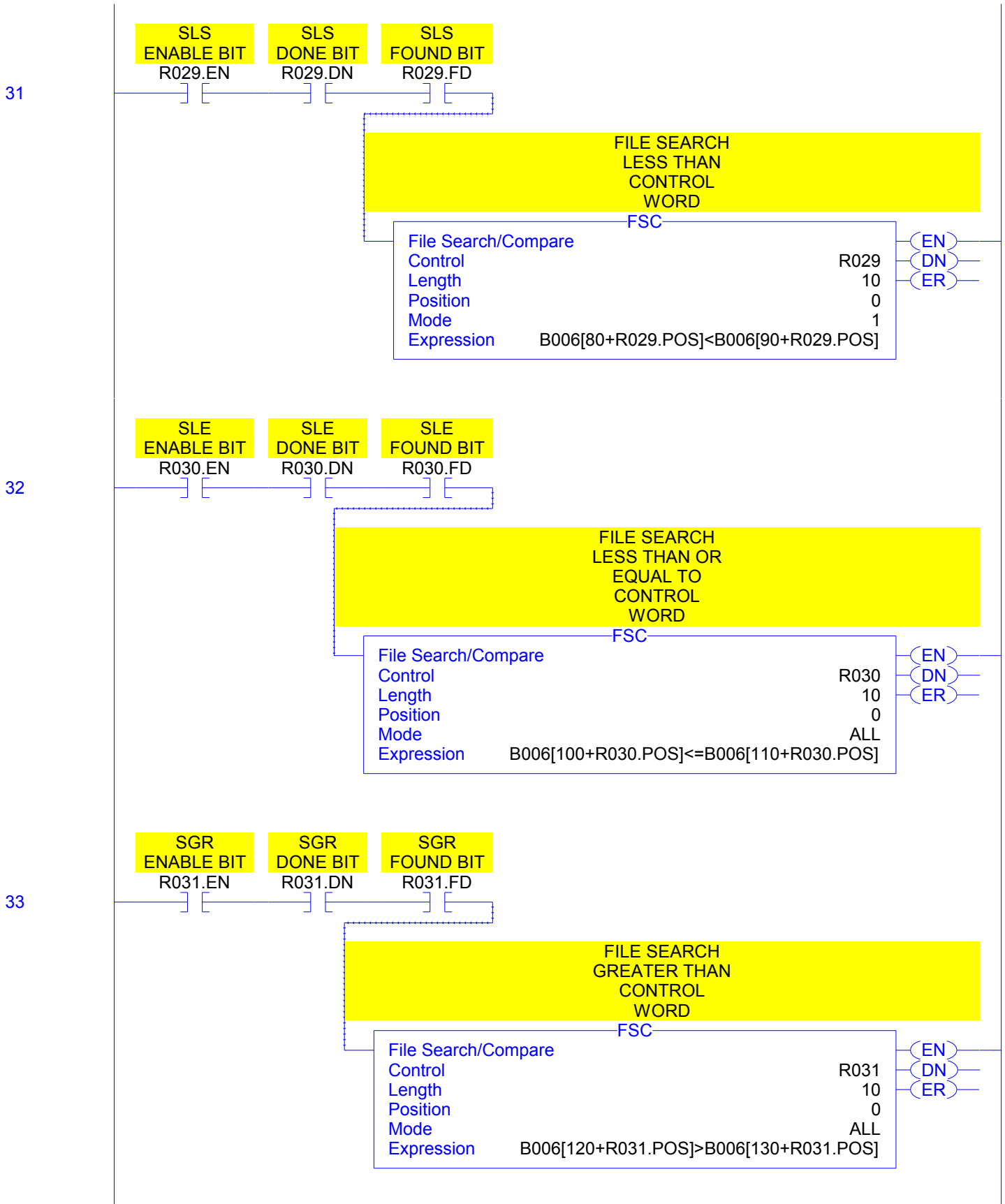


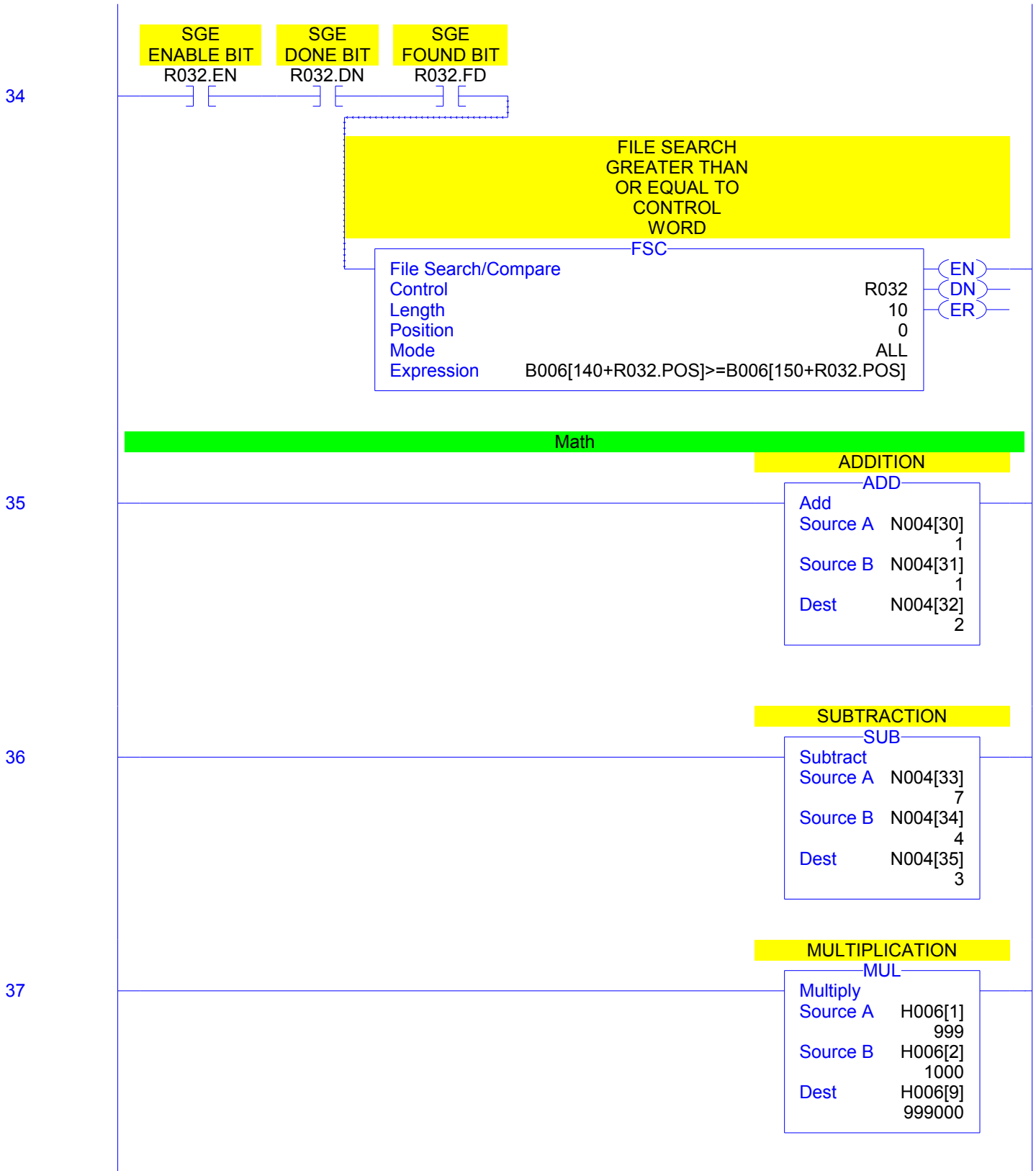
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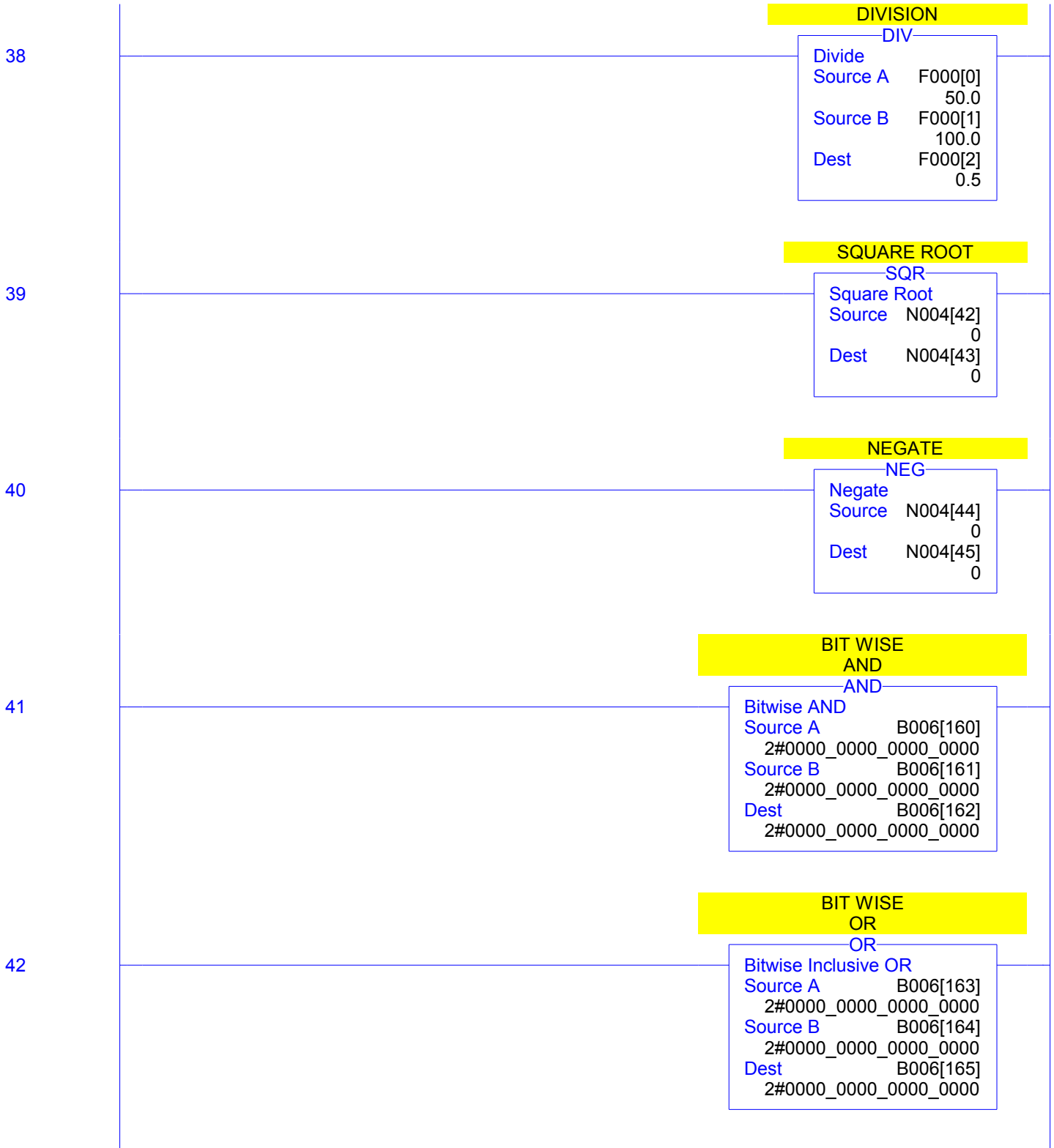


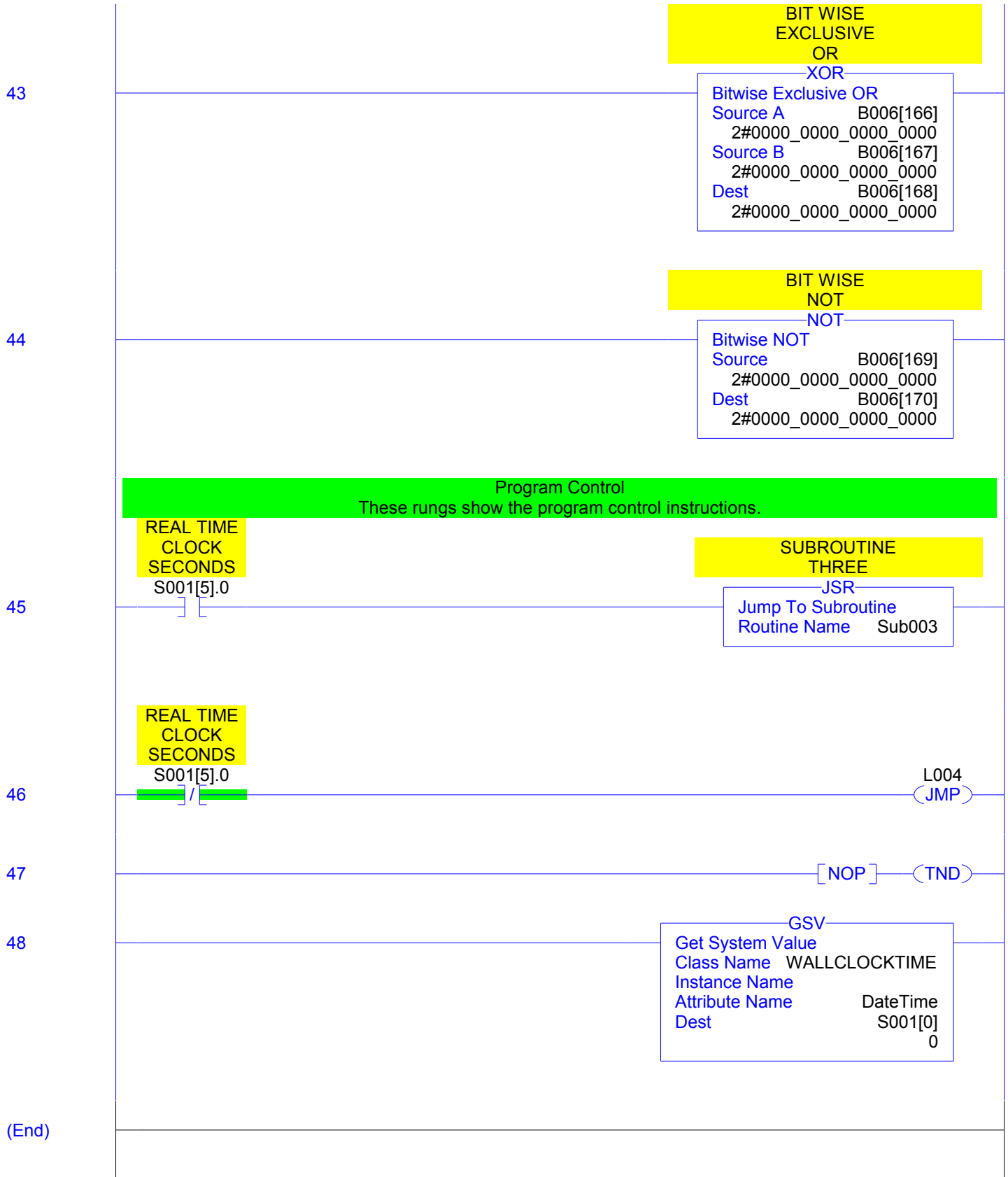
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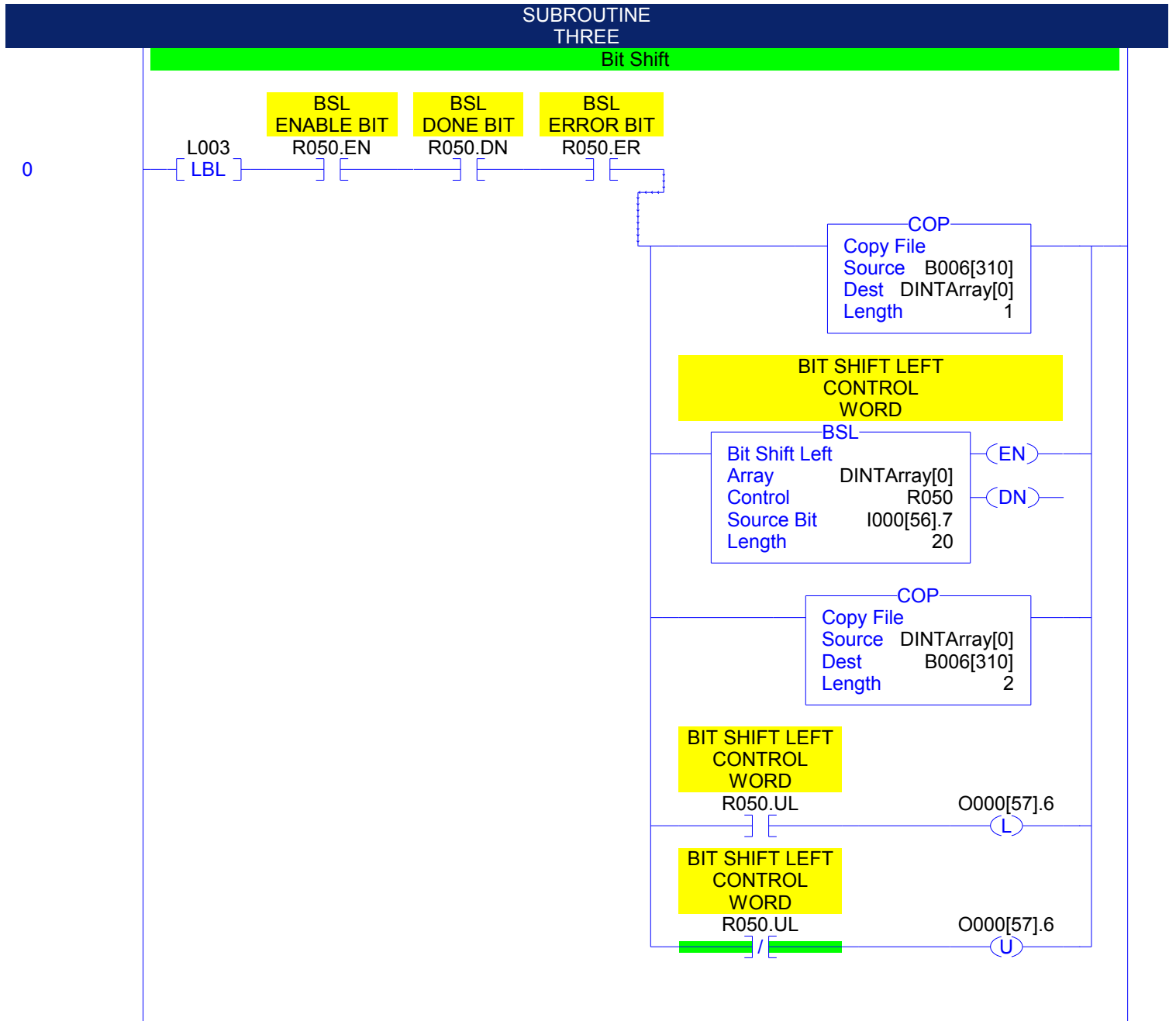


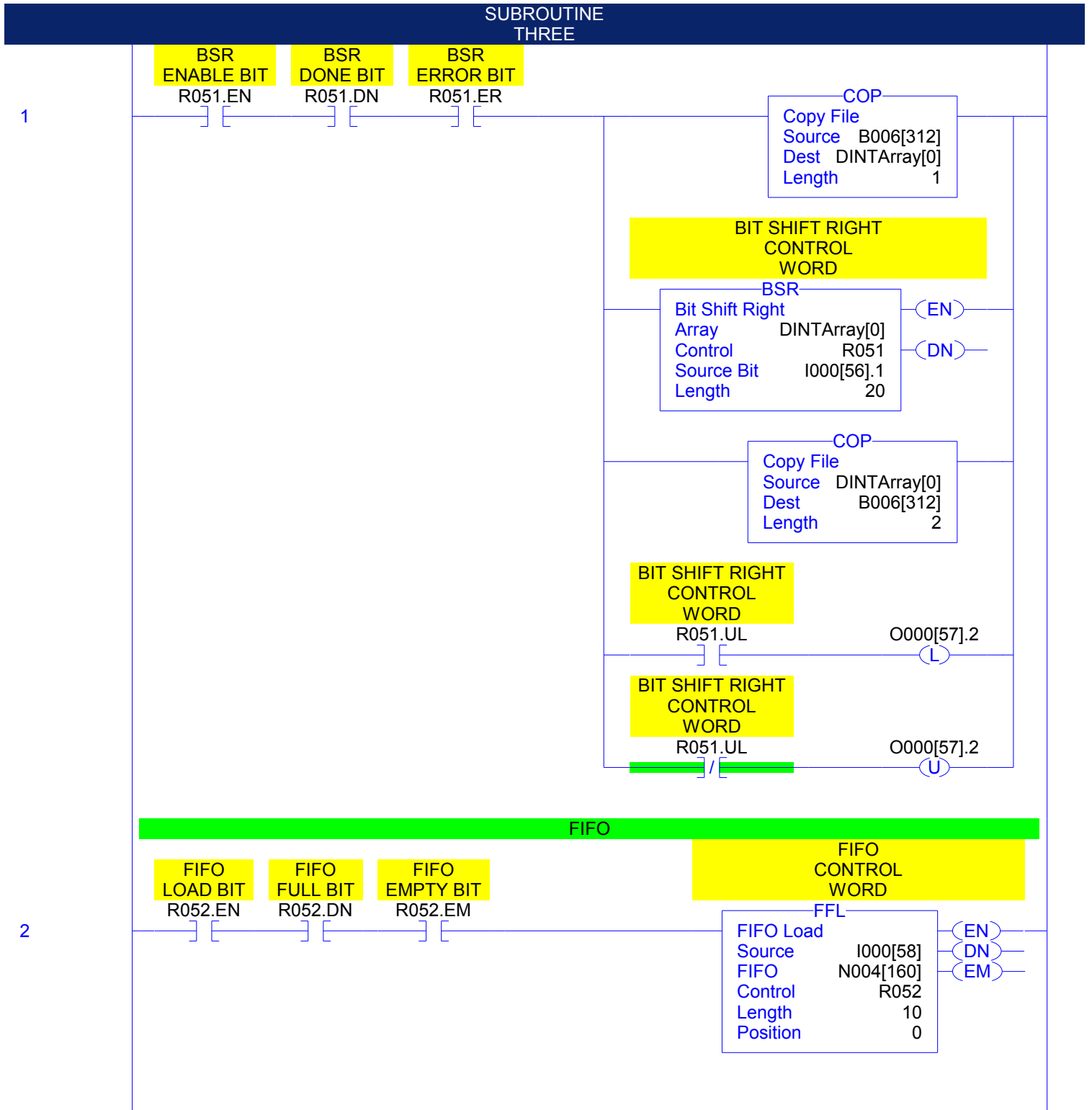




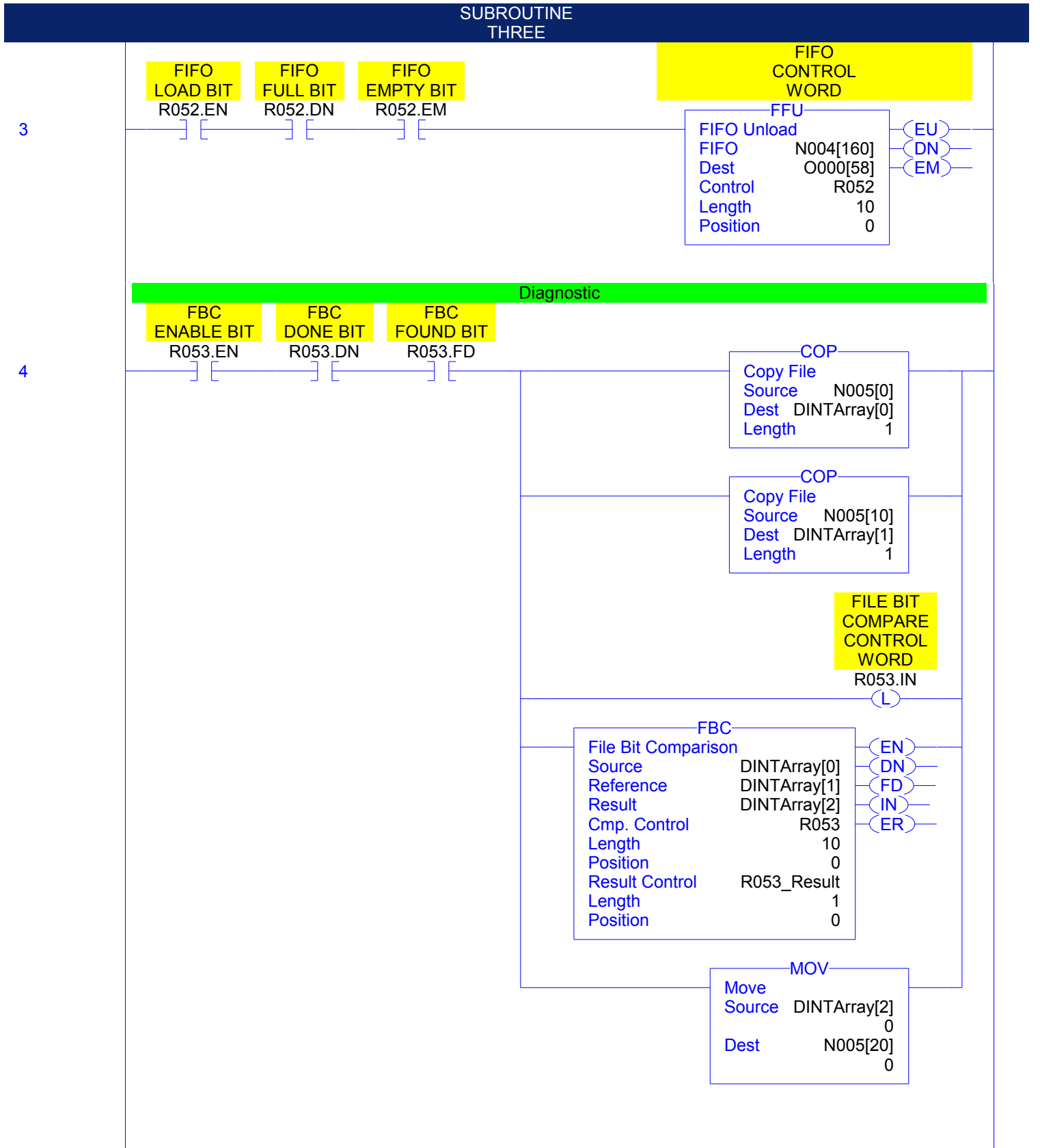


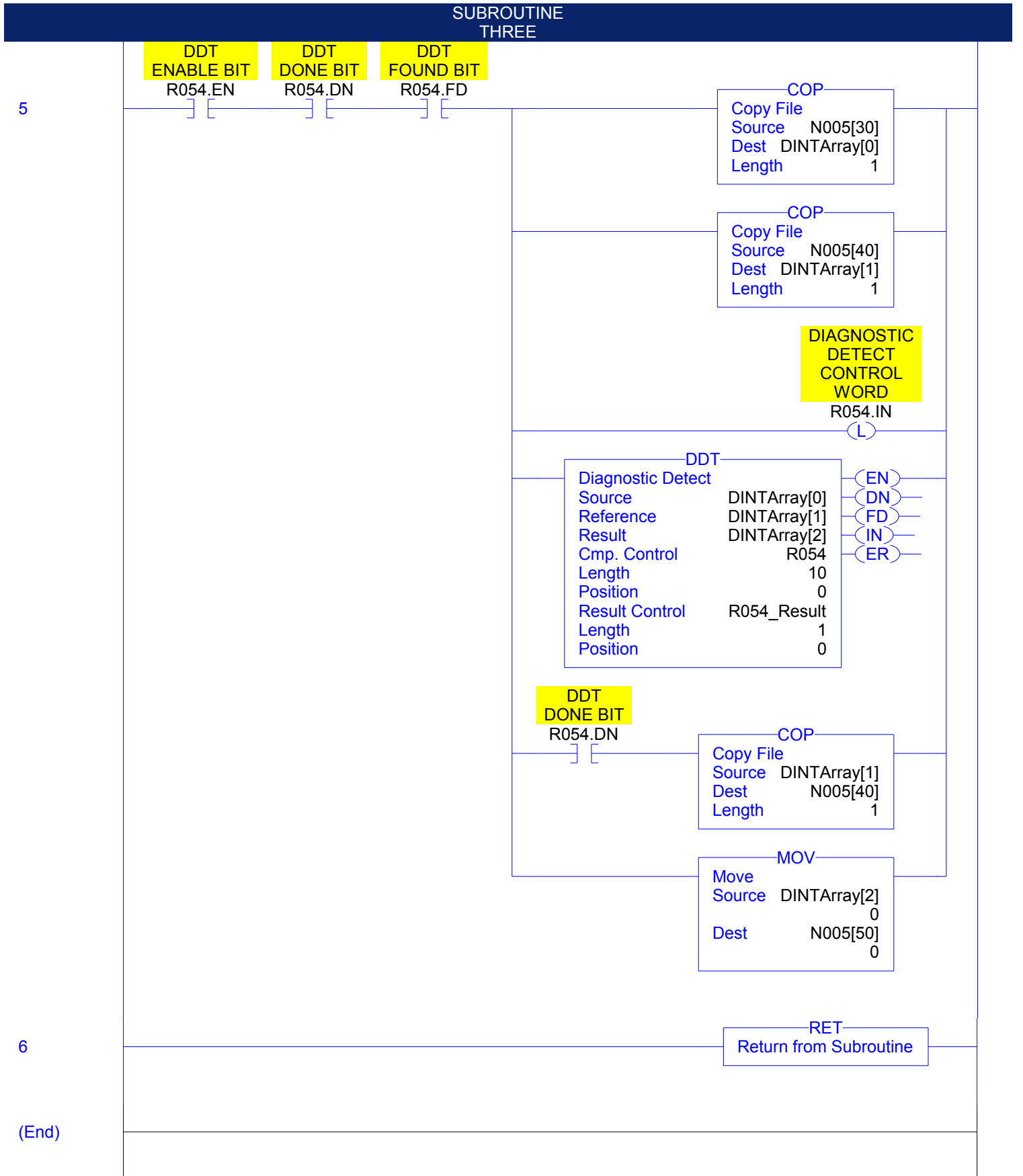


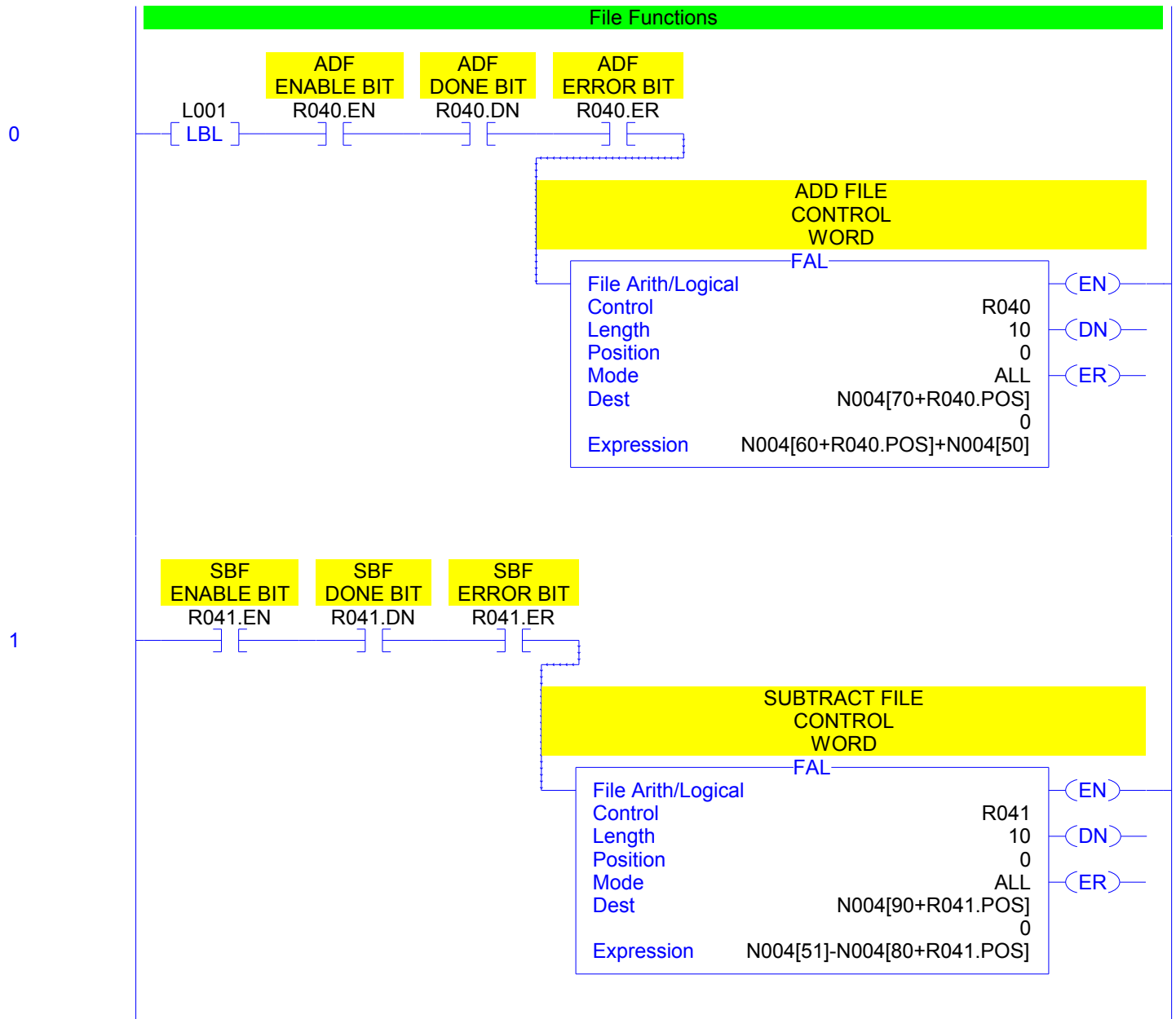


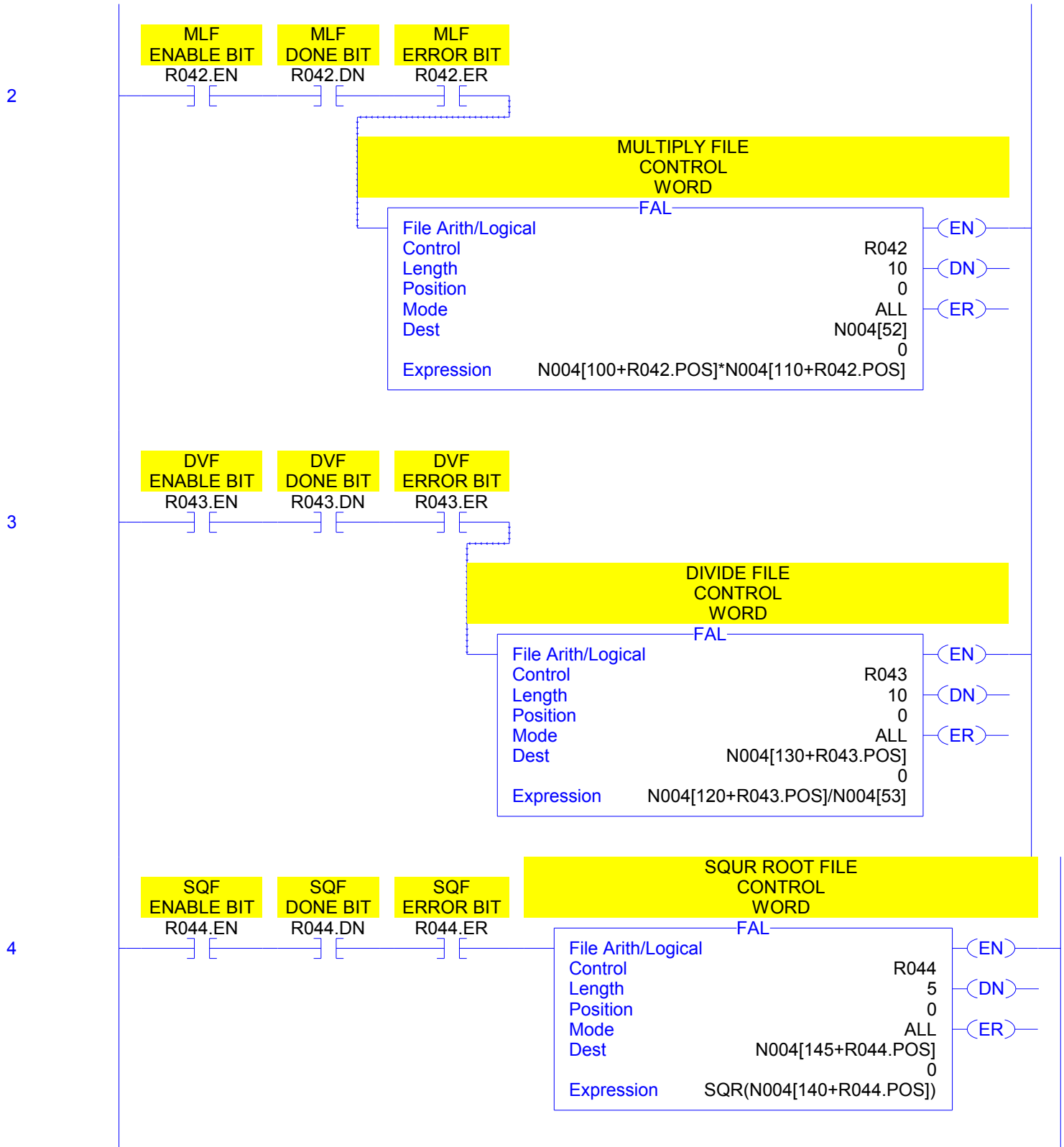


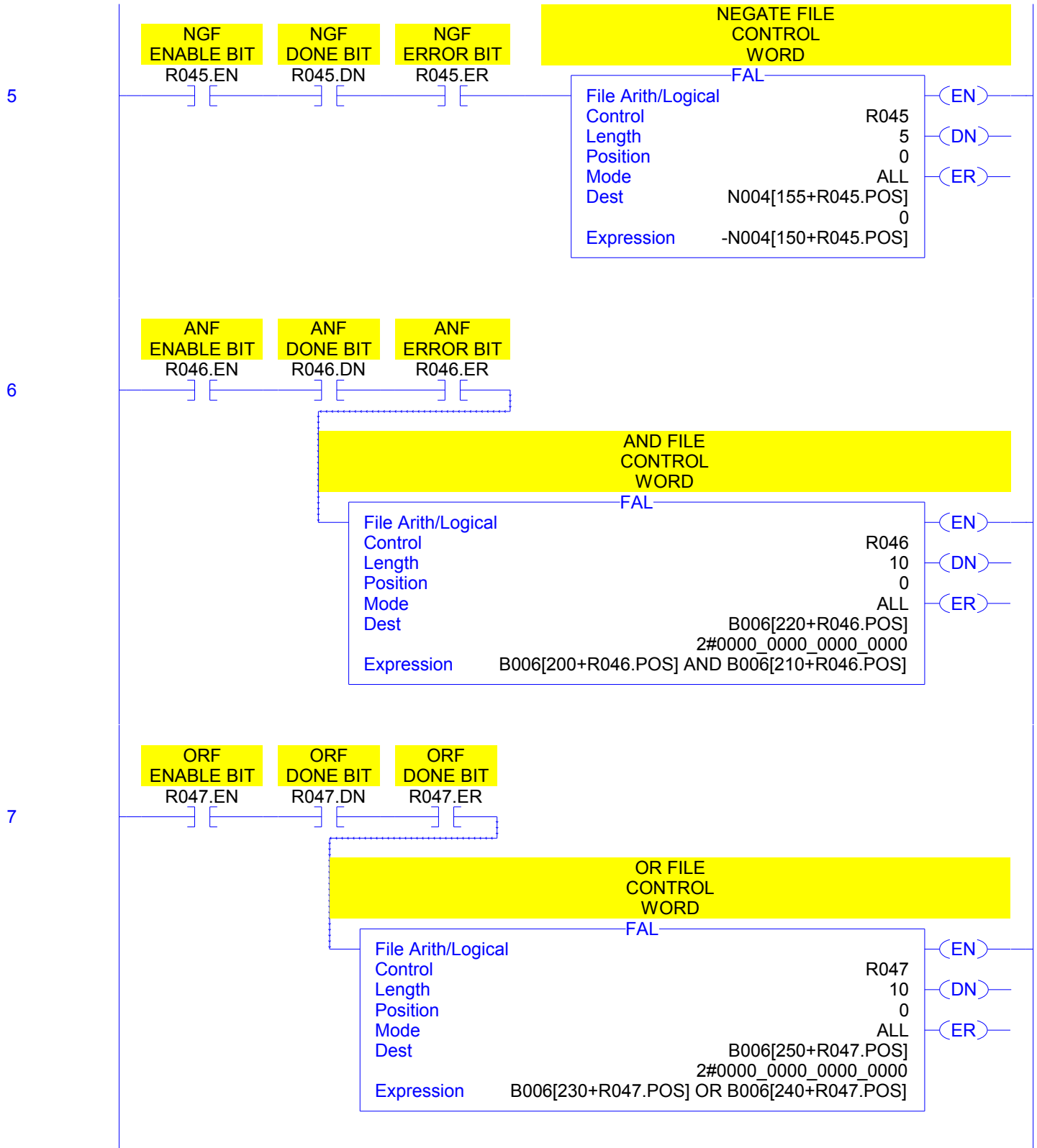


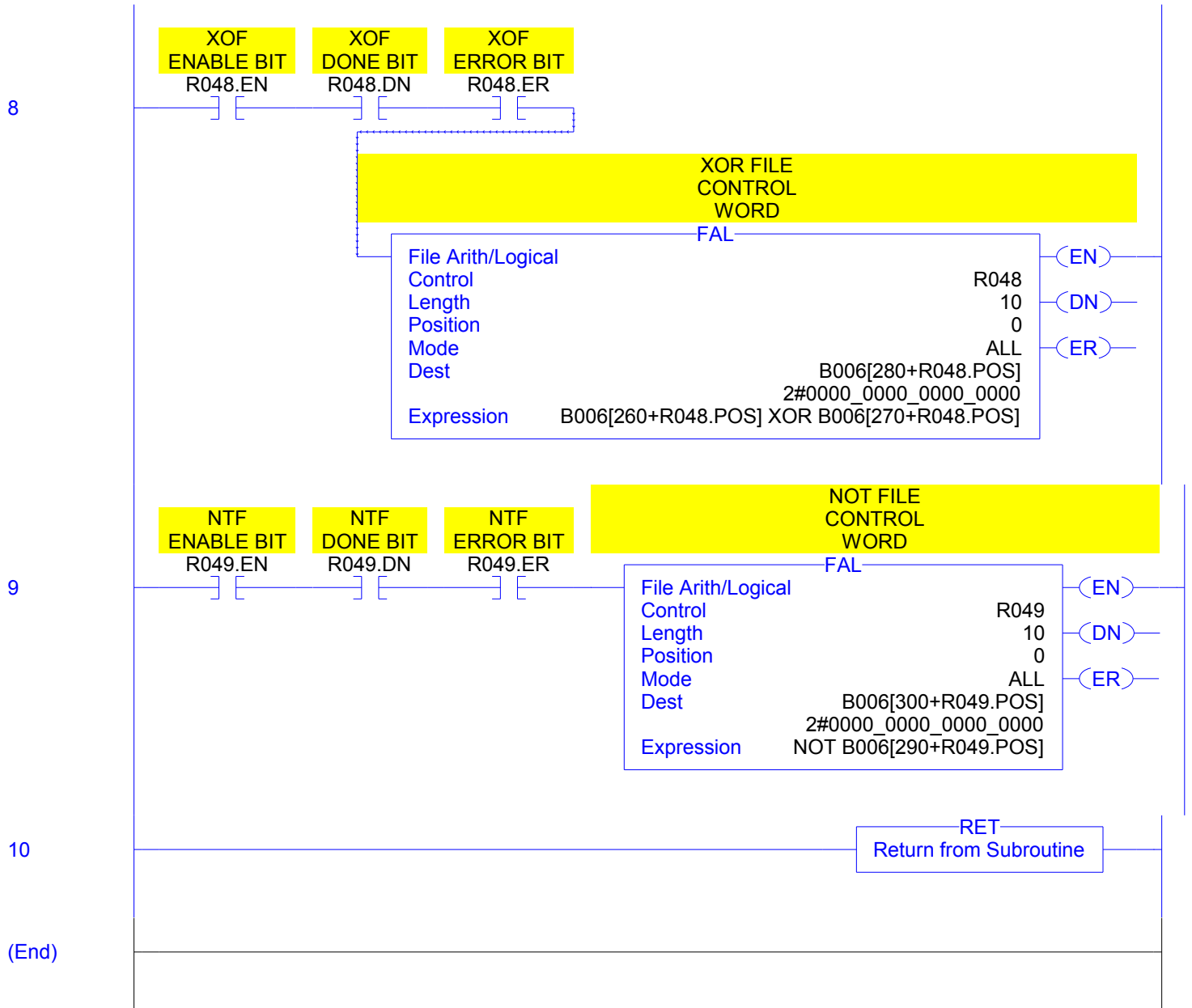












**Sub000 - Ladder Diagram**

AI3:Controller Fault Handler:FaultProgram

Total number of rungs in routine: 2

6/12/2008 11:09:20 AM

E:\AI3.ACD

