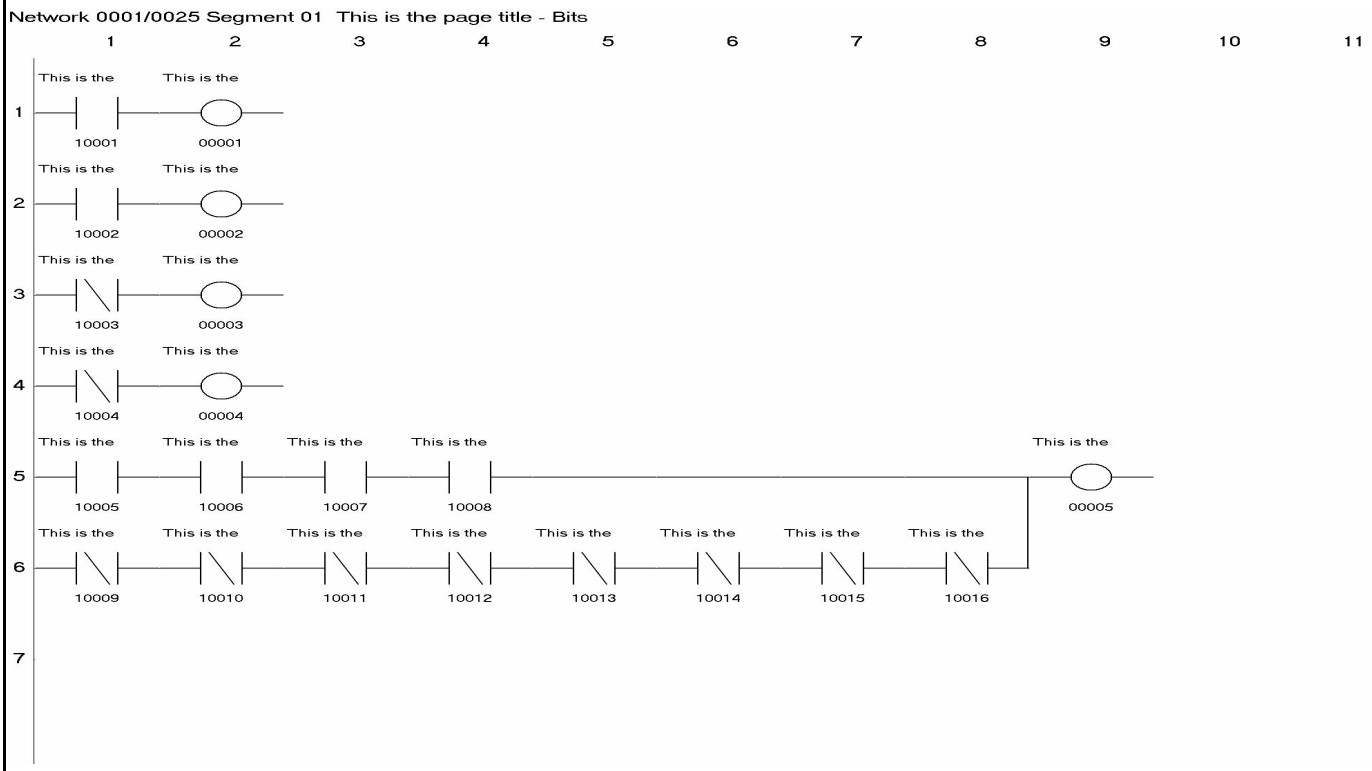
Network Long Comment

Comment: 1 This program is totally useless...

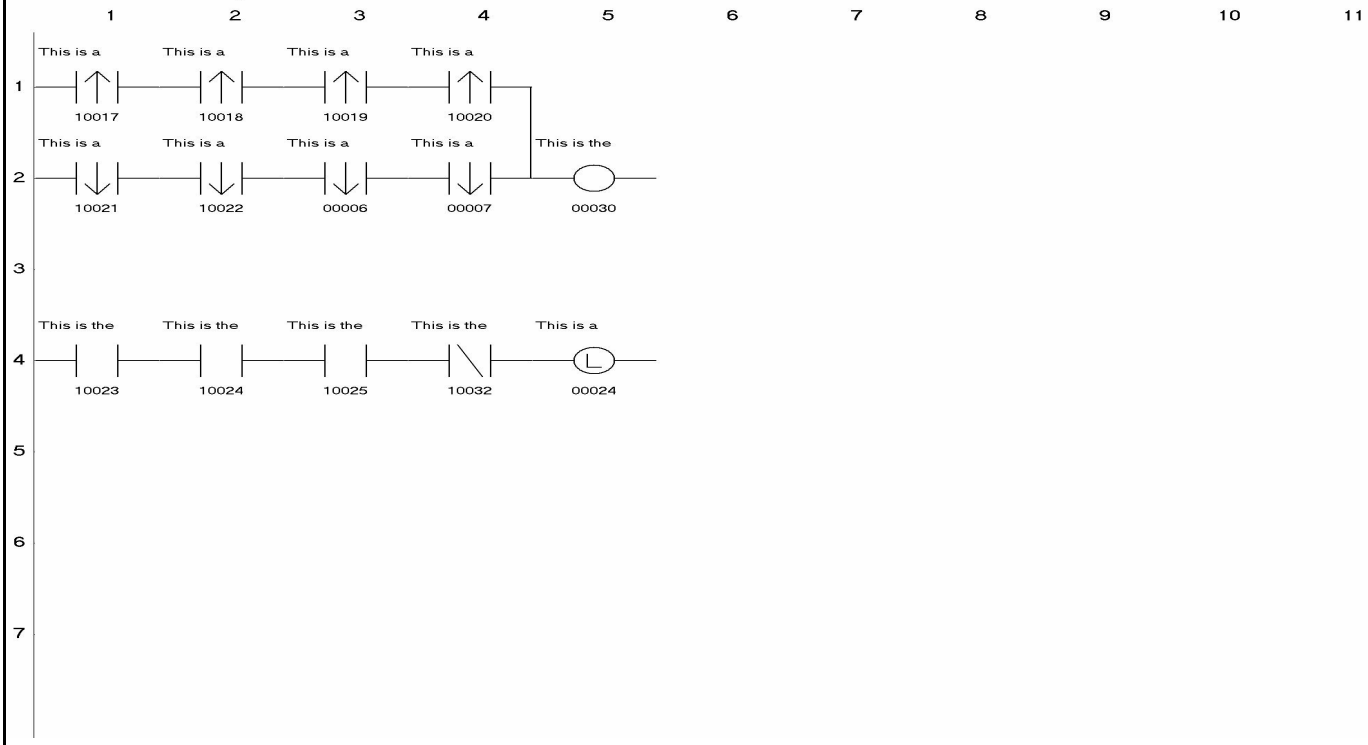
as far as controlling any process. Now on the other hand if you would like to see how different instructions are converted read on.

This program was converted using the ANX option. The registers convert to alias' that point to the AN-X module. The AN-X CSV file has been imported into the ControlLogix program.

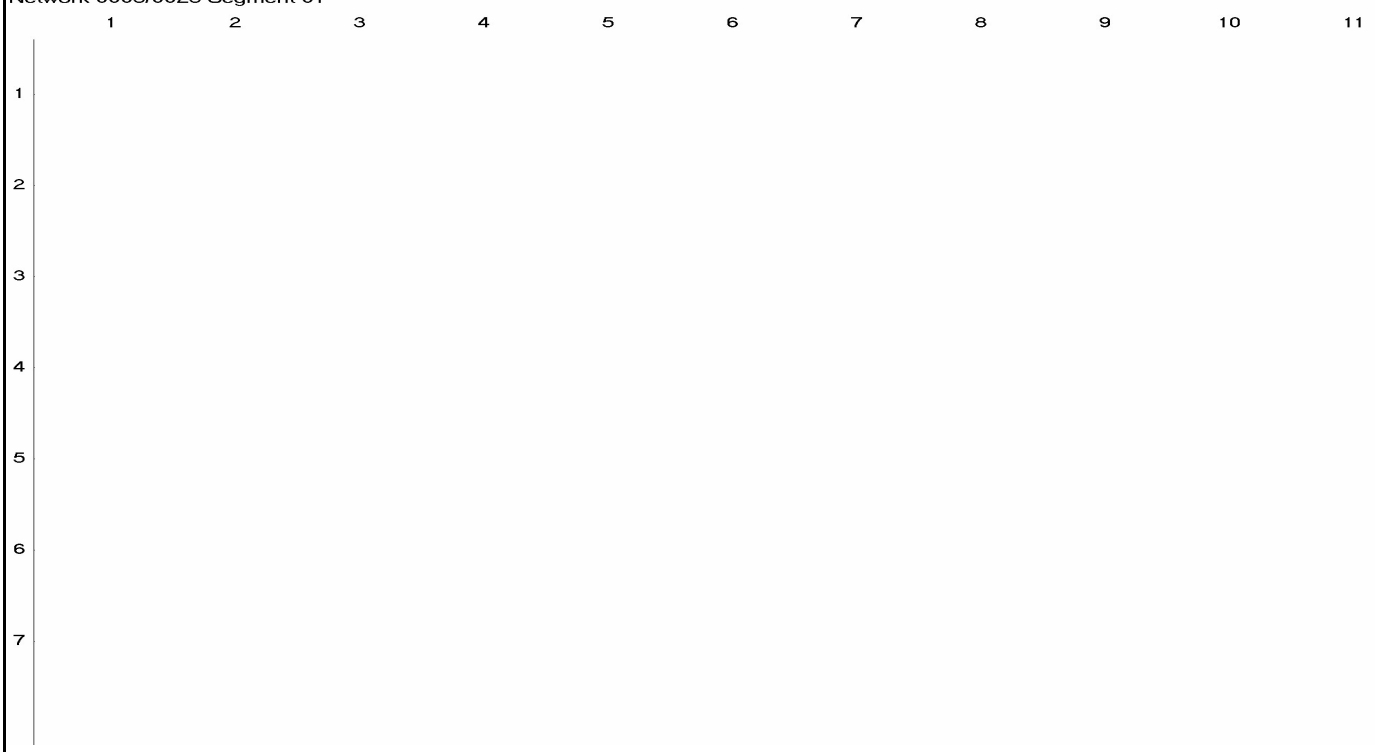
This section of rungs show how bits are converted.



Network 0002/0025 Segment 01



Network 0003/0025 Segment 01

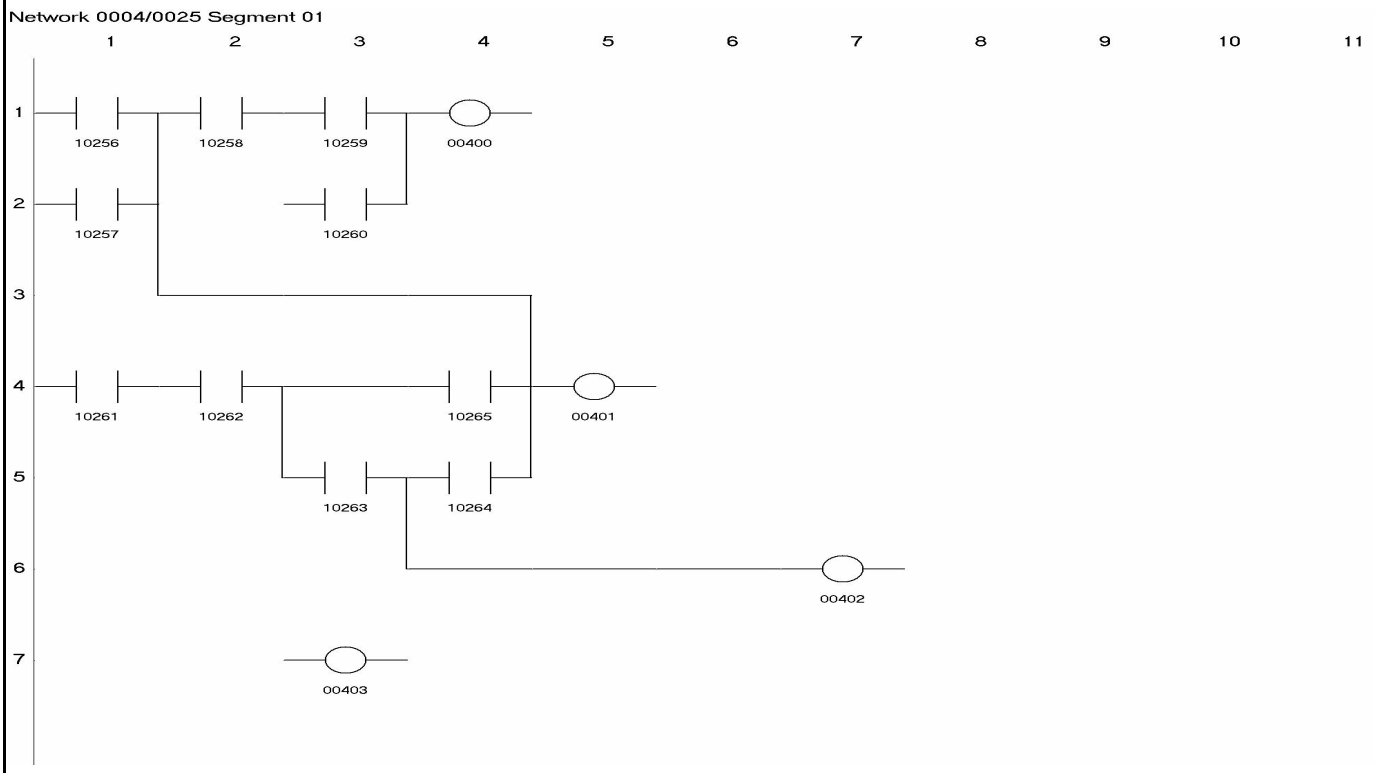


Network Long Comment

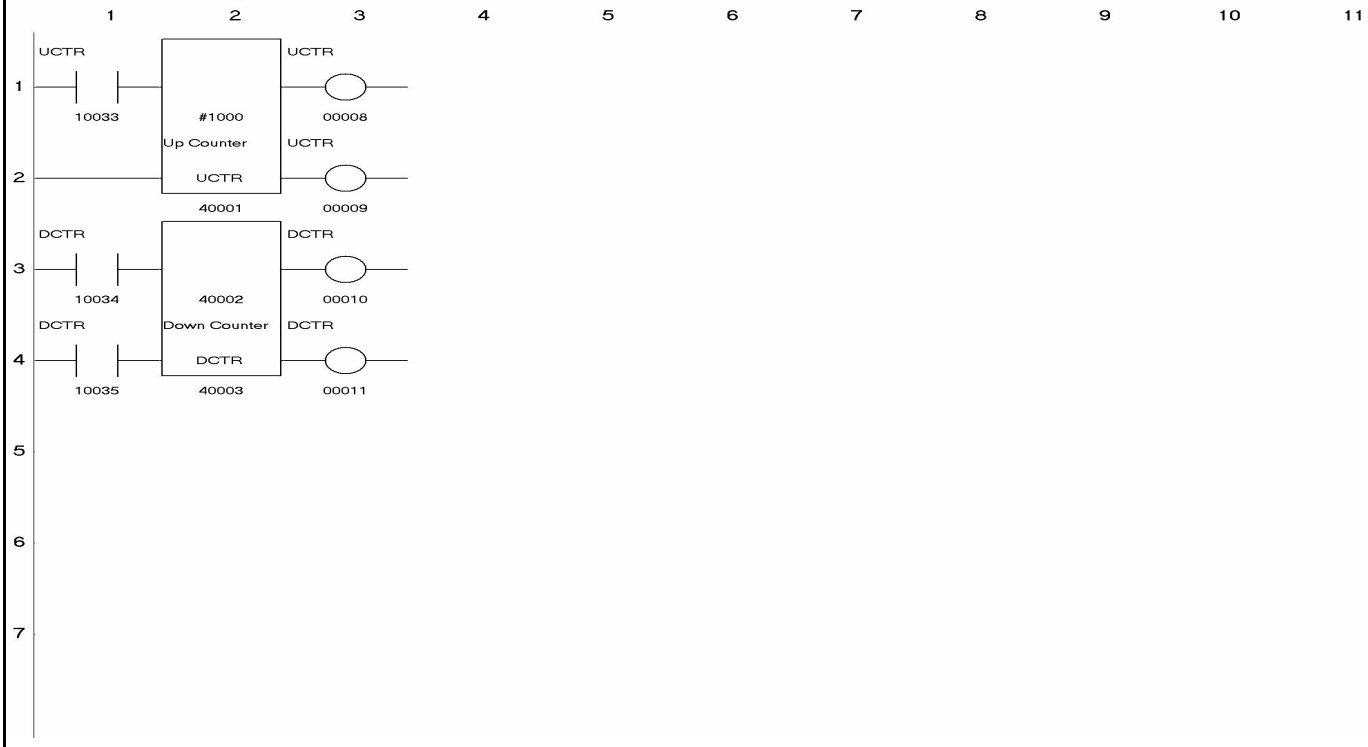
Comment: 2 This Network shows what happens if there are no instructions.

Network Long Comment

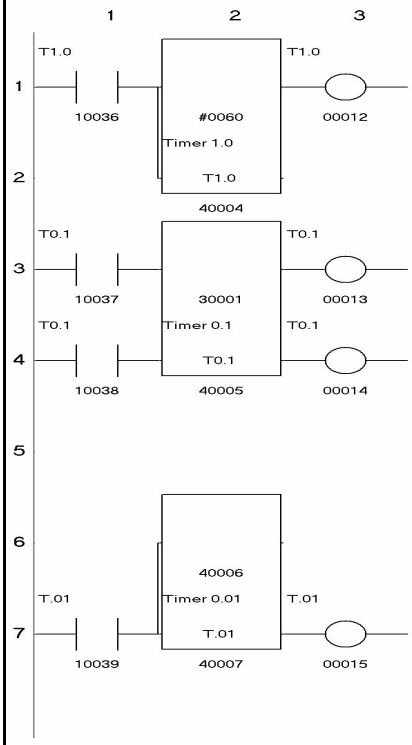
Comment: 4 Networks like this, although valid in the Modicon, do not convert well into ControlLogix. Manual clean up will be needed with this network.



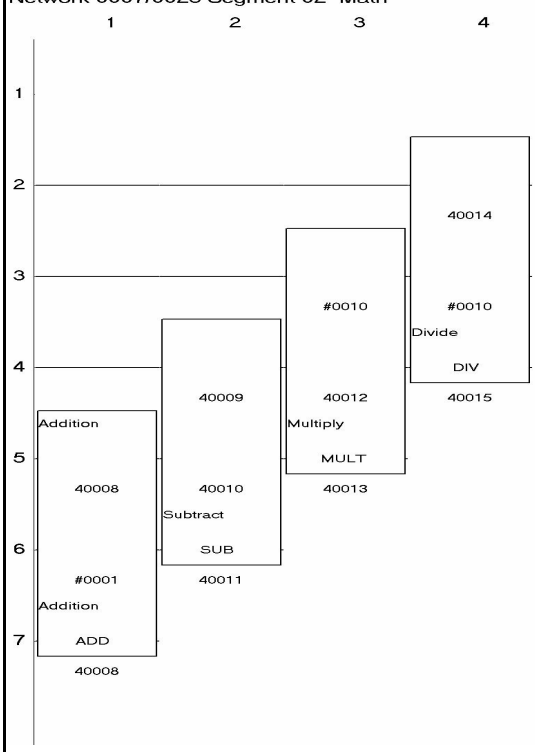
Network 0005/0025 Segment 02 Counters



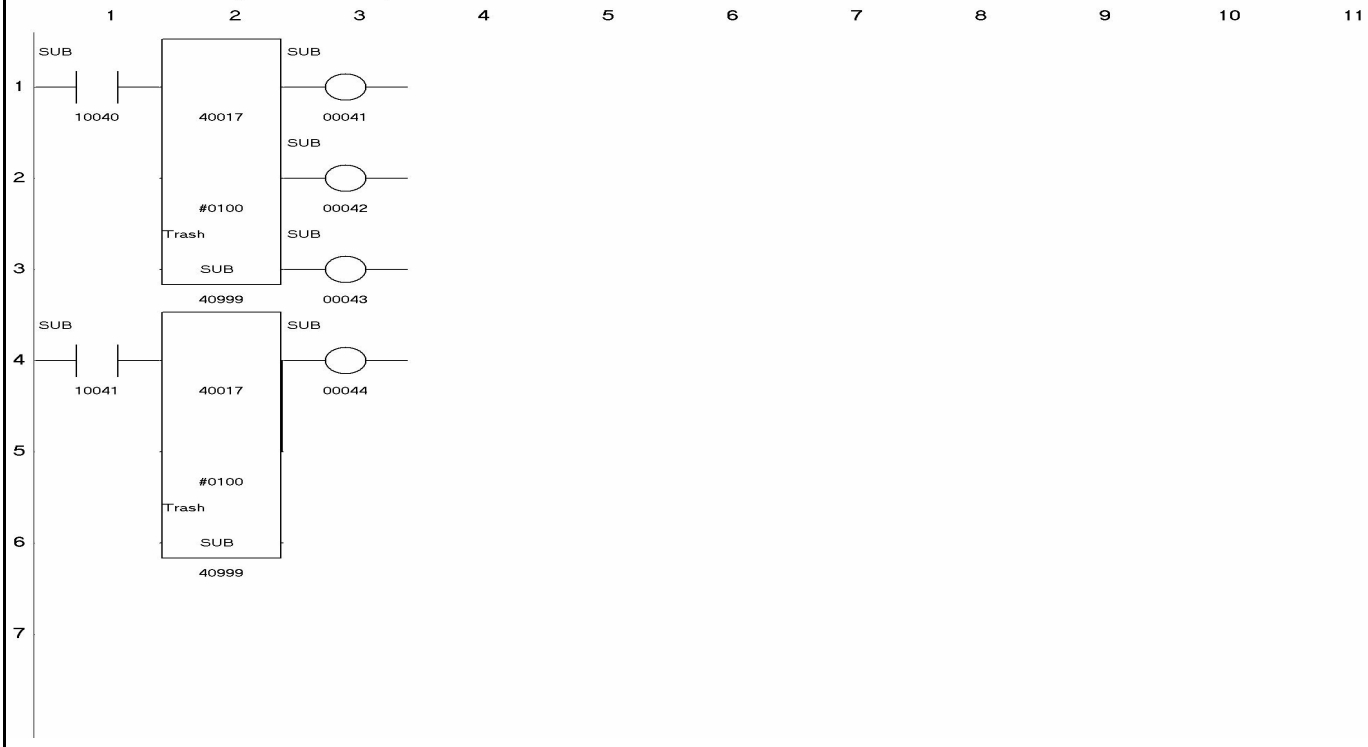
Network 0006/0025 Segment 02 Timers



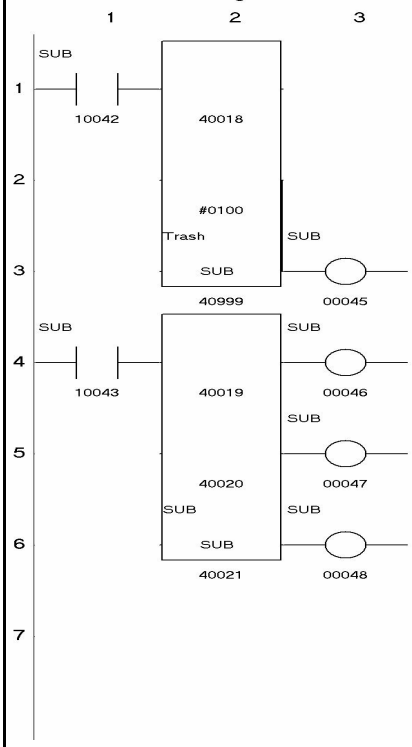
Network 0007/0025 Segment 02 Math



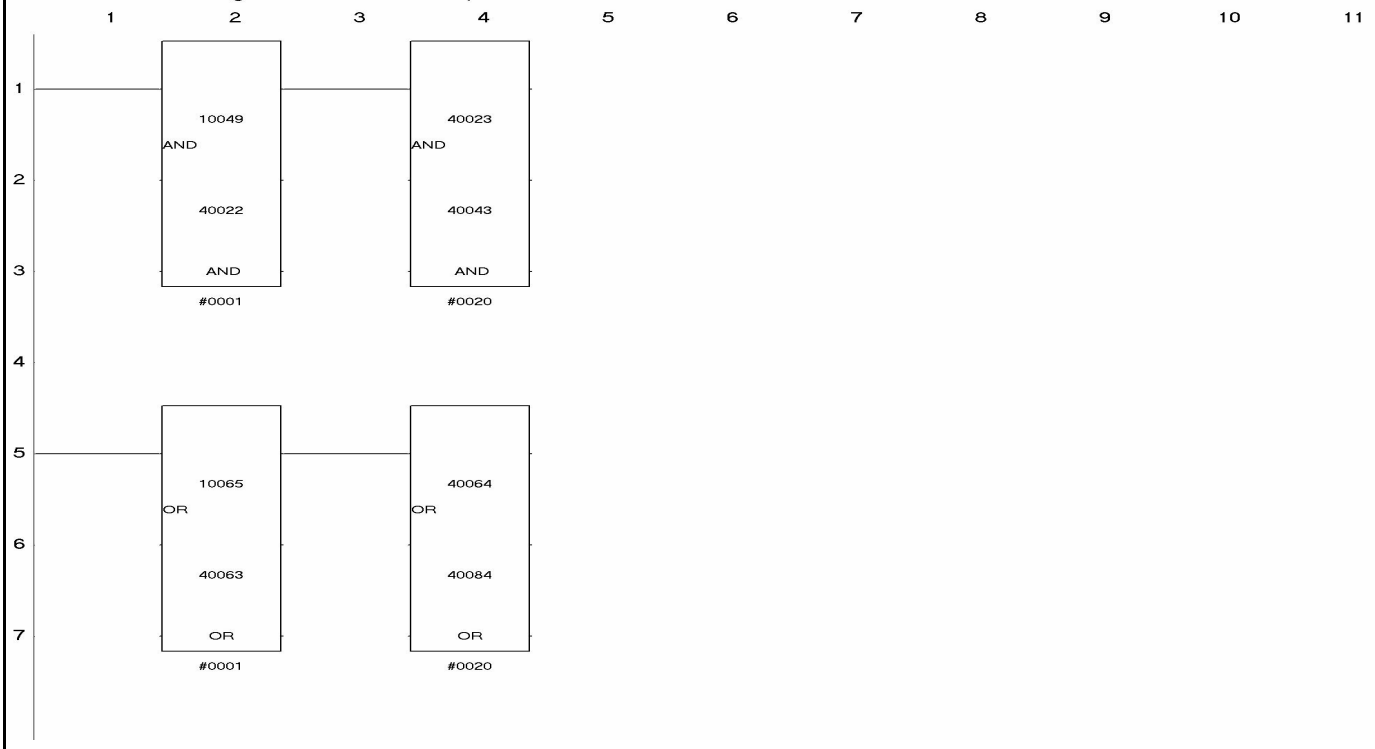
Network 0008/0025 Segment 02 Comparison



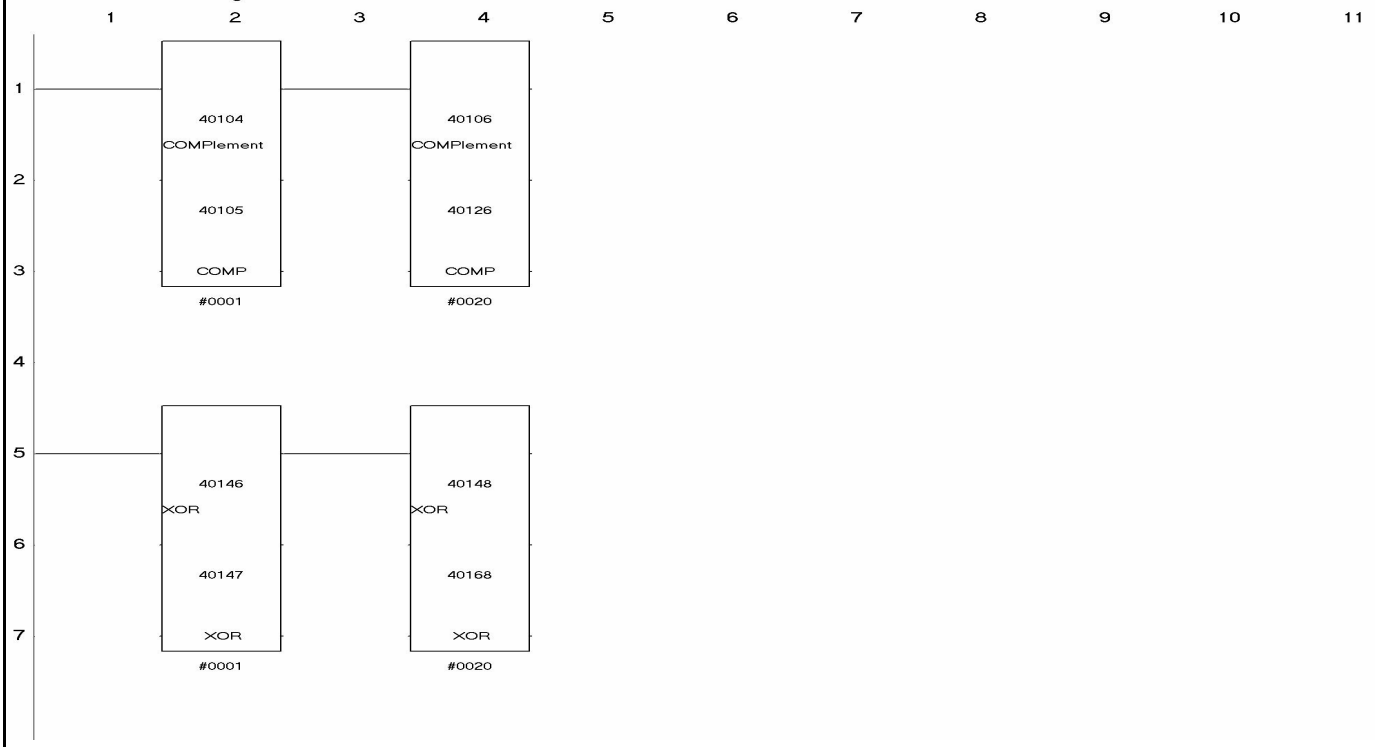
Network 0009/0025 Segment 02



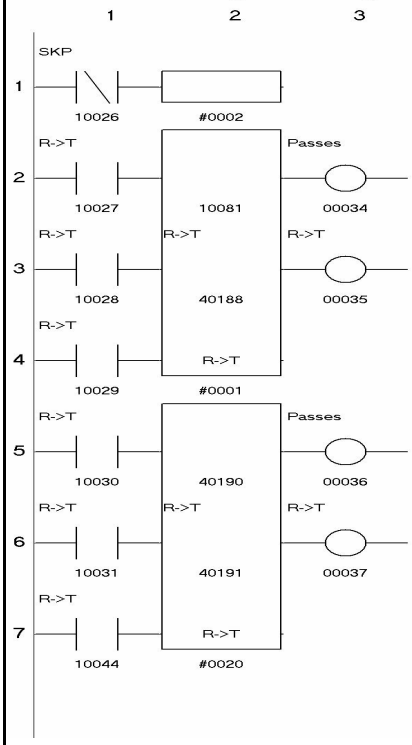
Network 0010/0025 Segment 03 Bit-wise Comparison



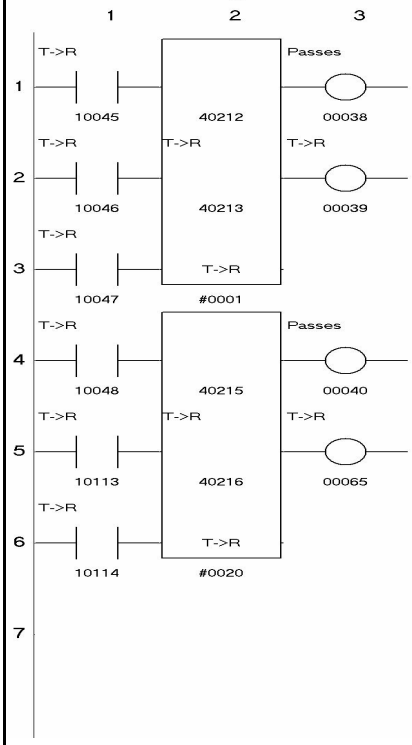
Network 0011/0025 Segment 03



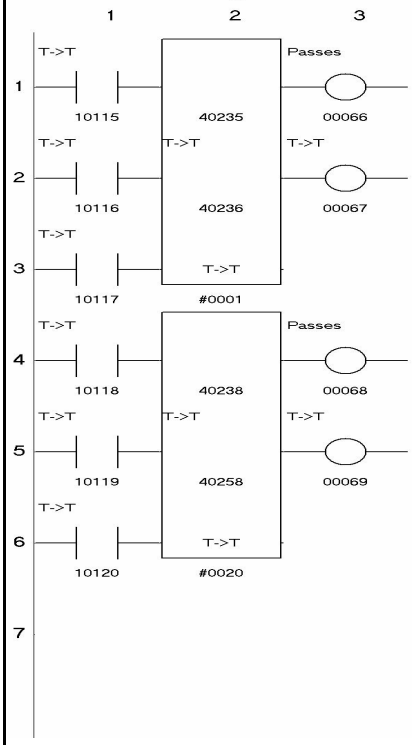
Network 0012/0025 Segment 03 Register and Table moves



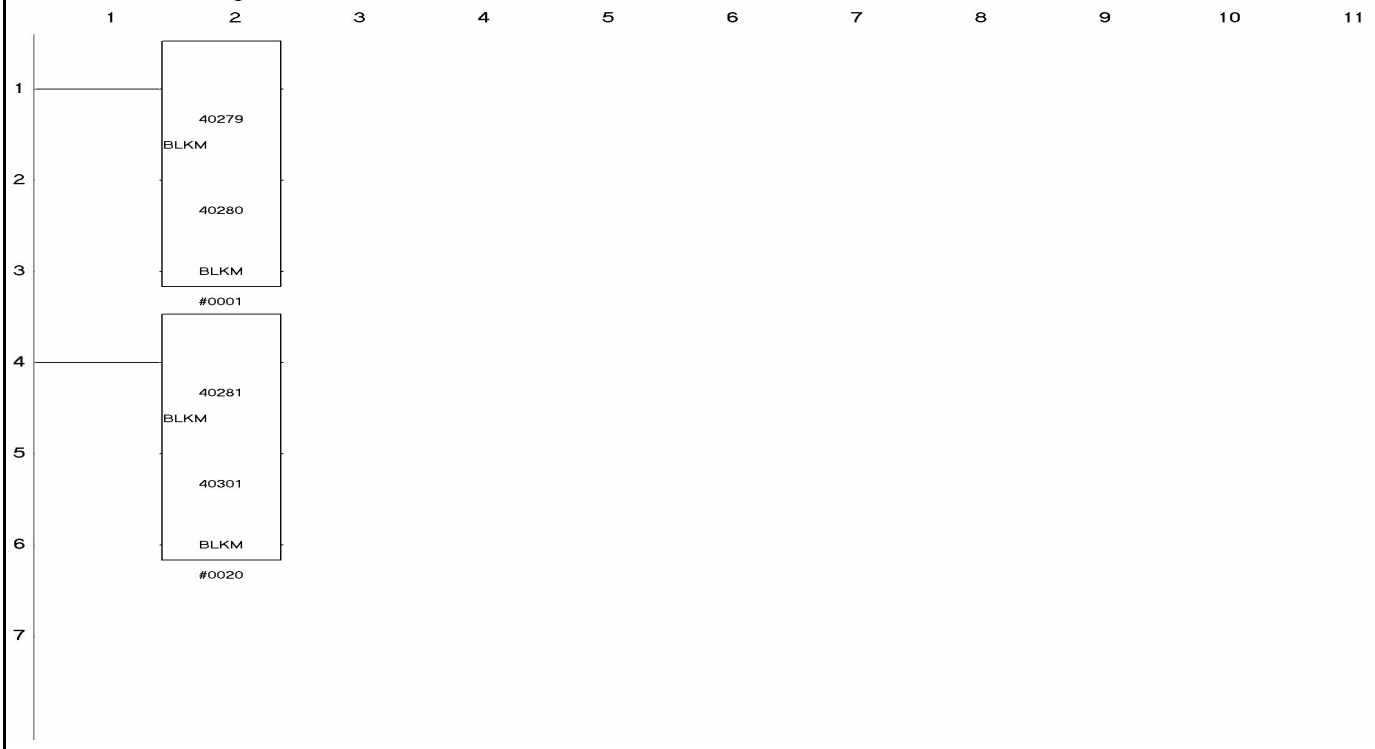
Network 0013/0025 Segment 03



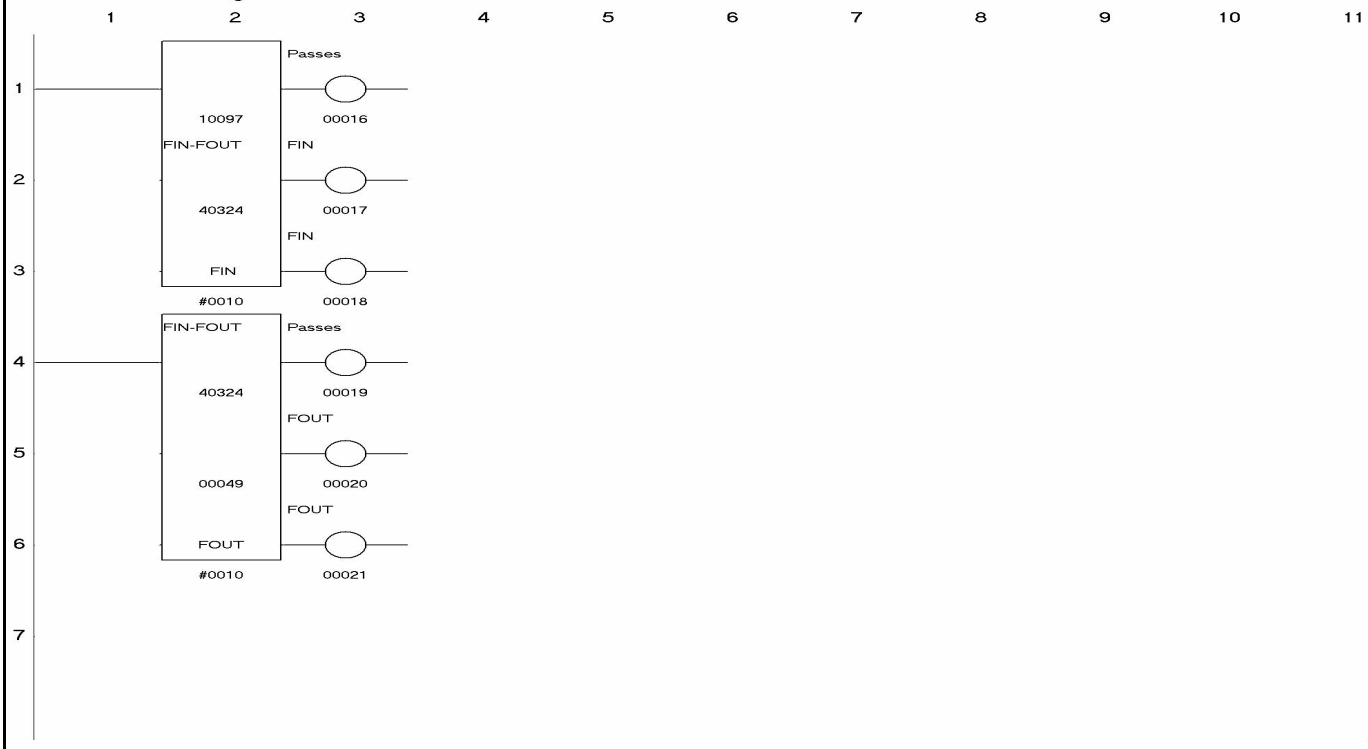
Network 0014/0025 Segment 03



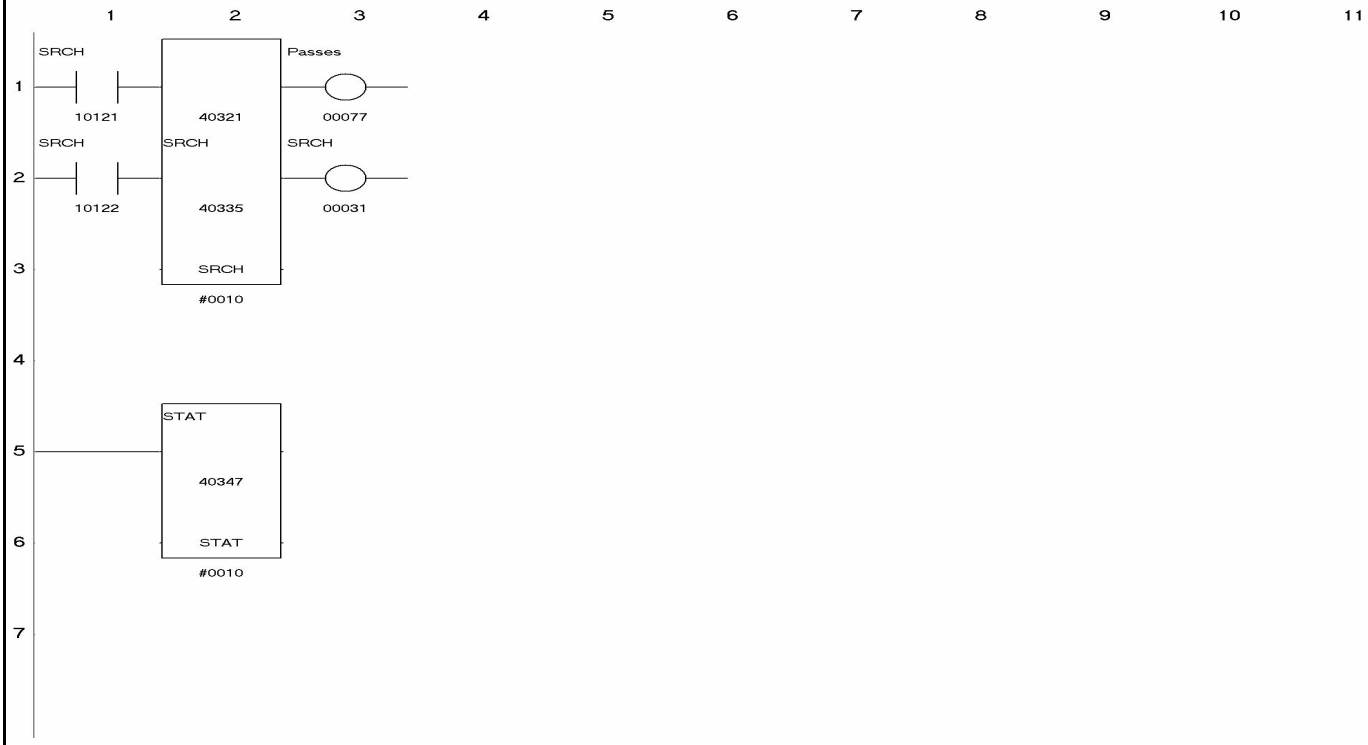
Network 0015/0025 Segment 03



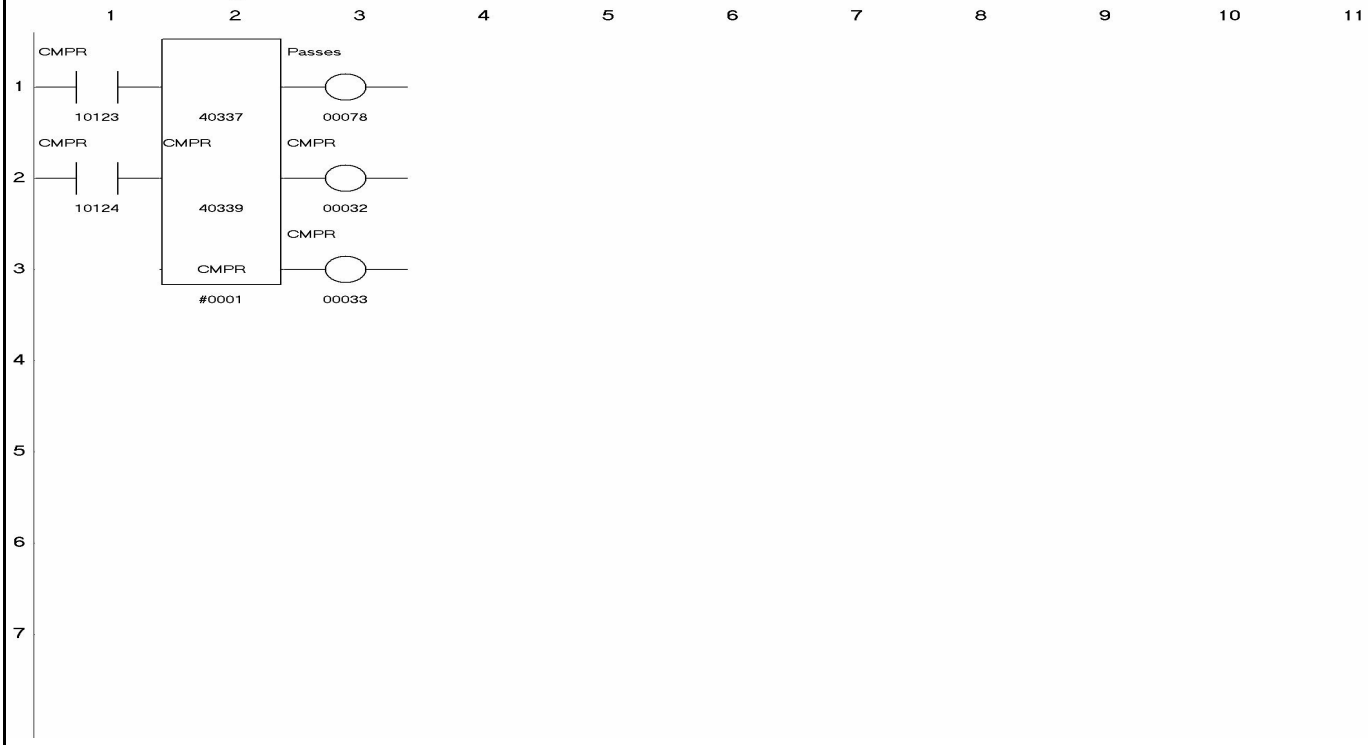
Network 0016/0025 Segment 04



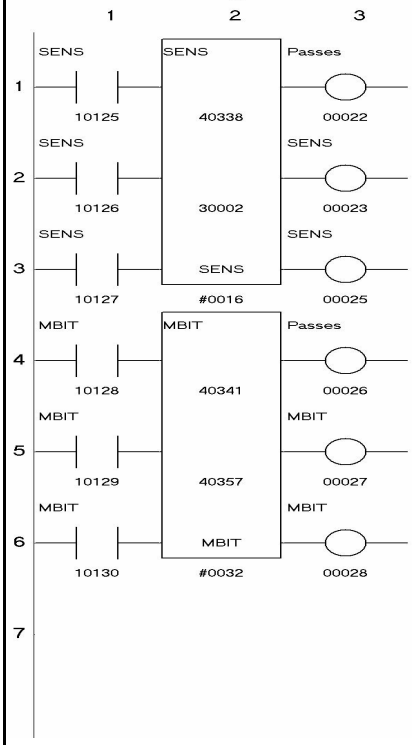
Network 0017/0025 Segment 04



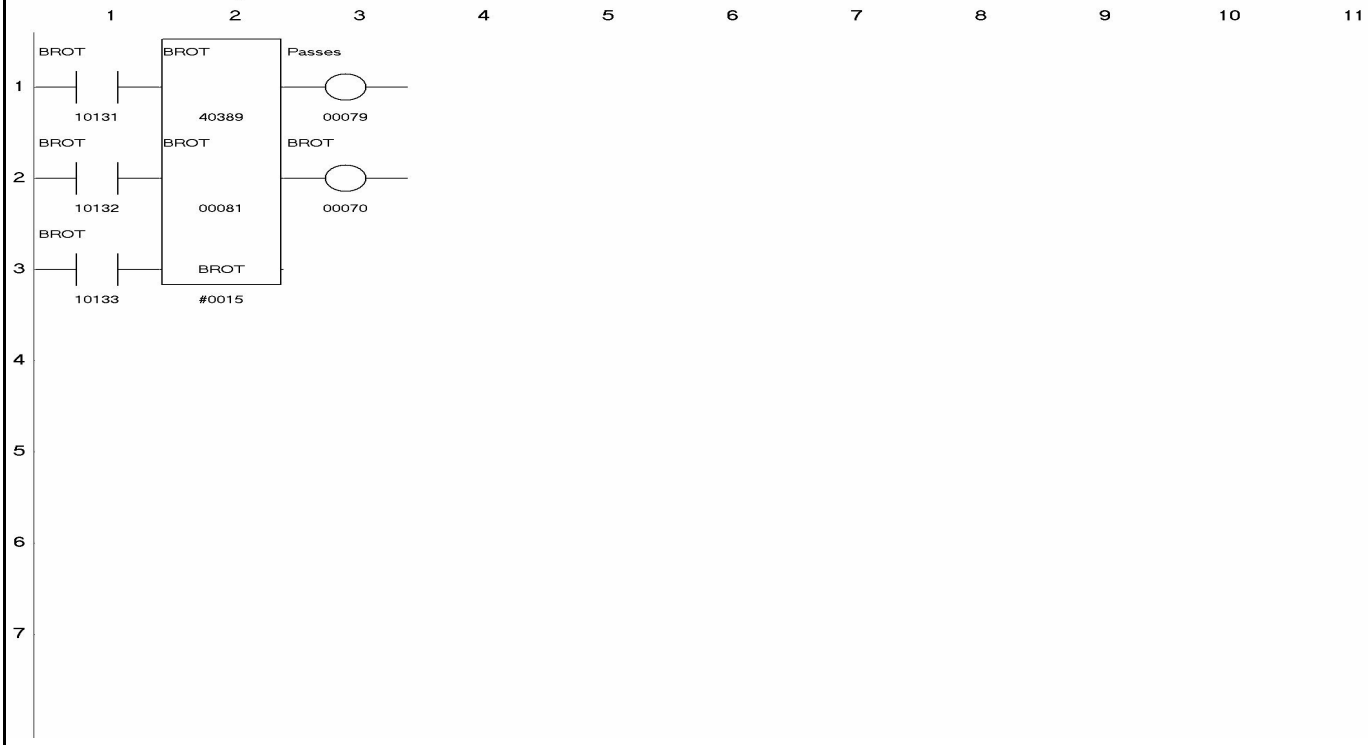
Network 0018/0025 Segment 04



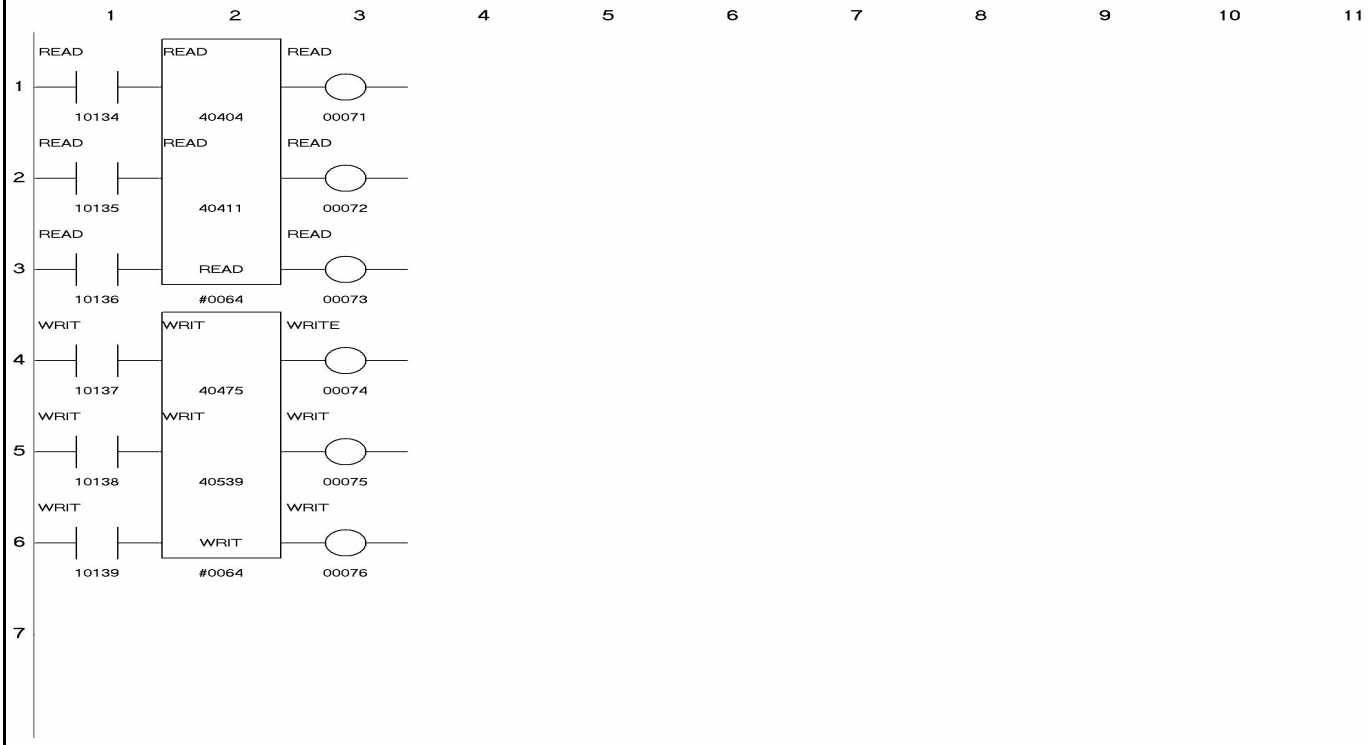
Network 0019/0025 Segment 04



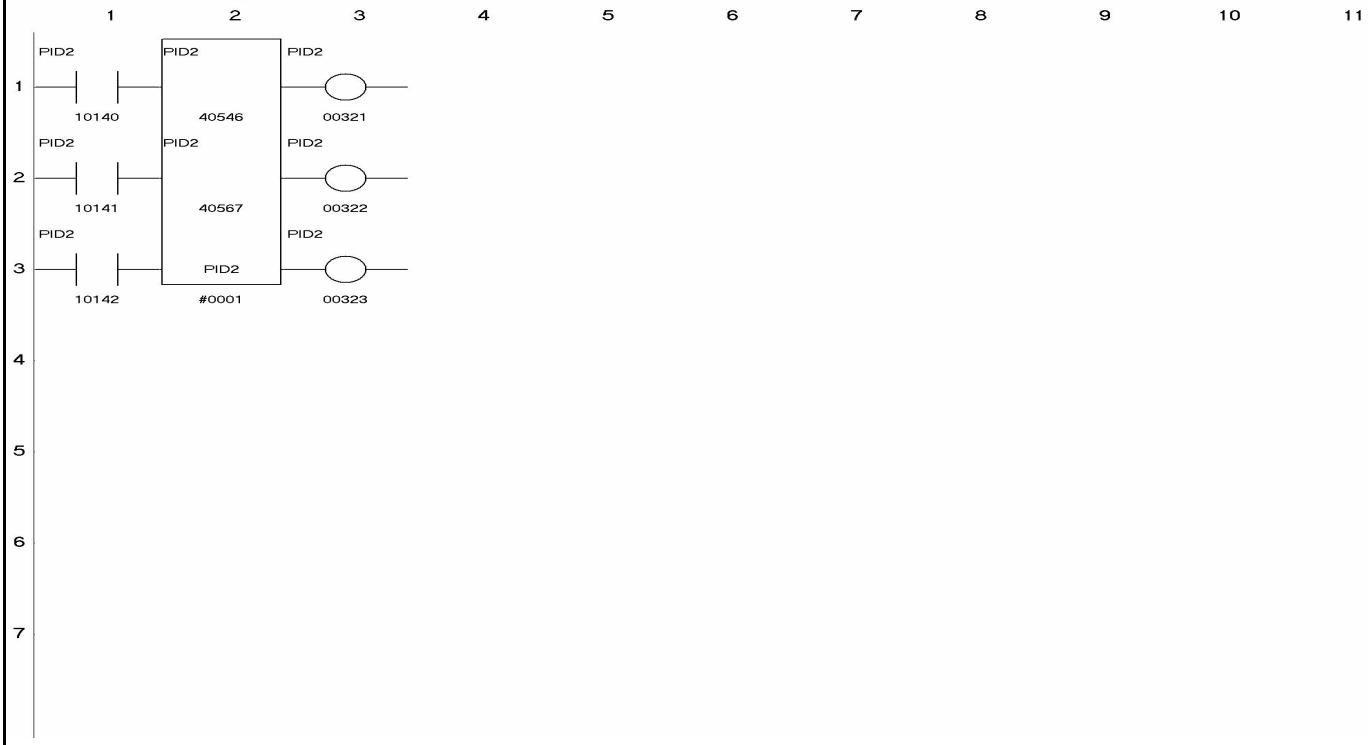
Network 0020/0025 Segment 04



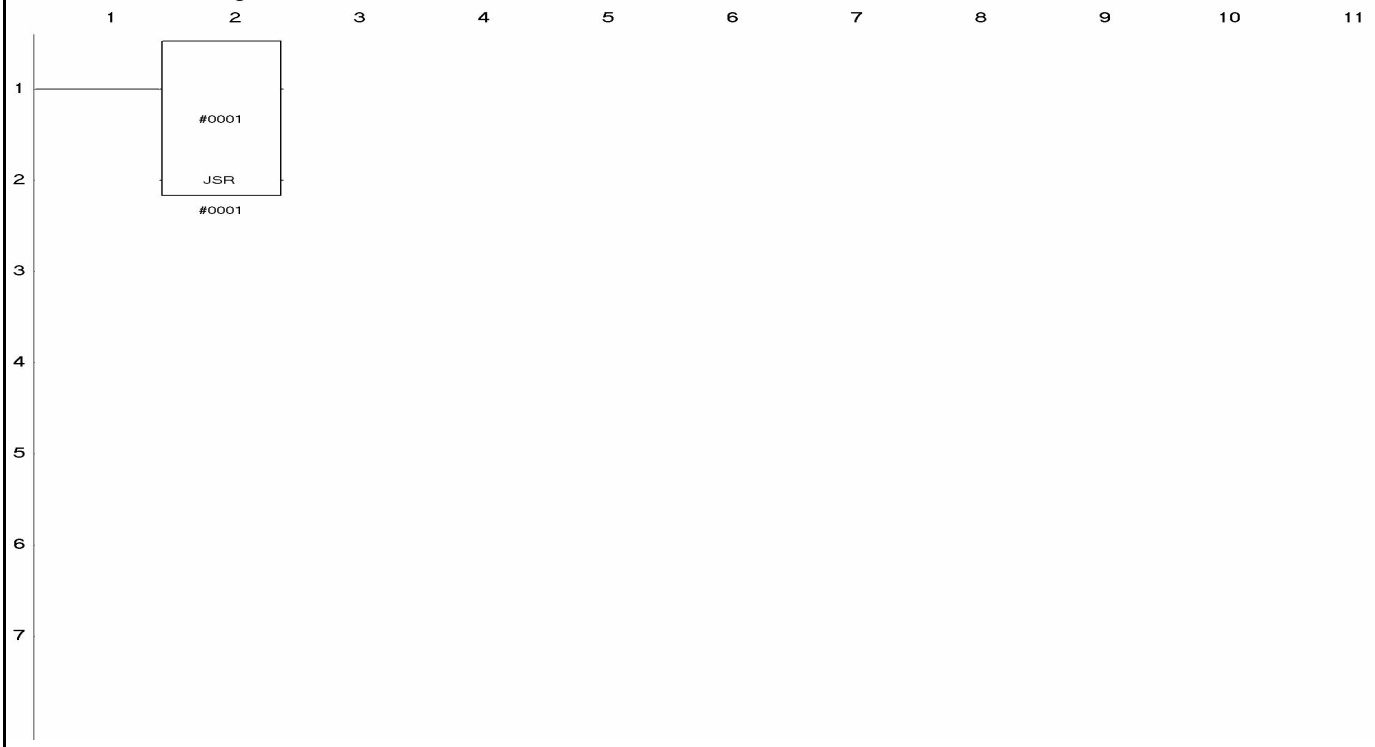
Network 0021/0025 Segment 04



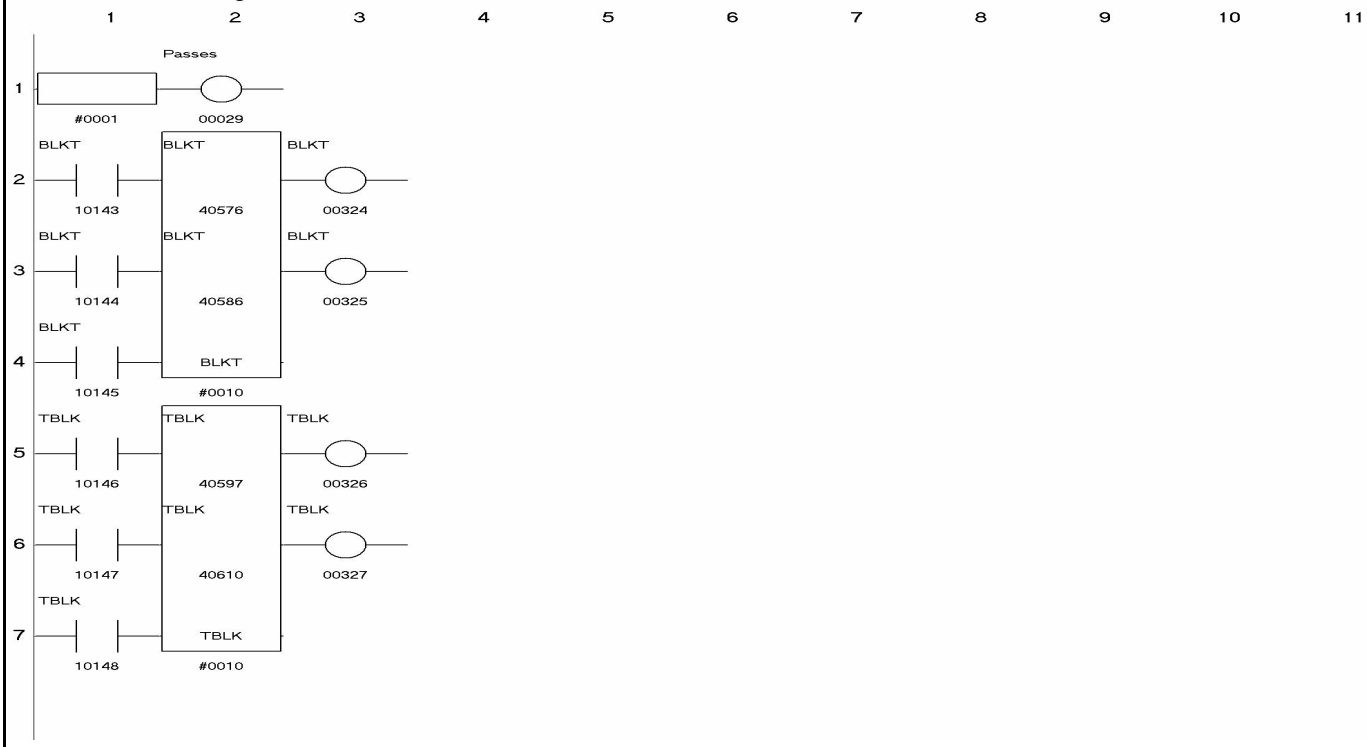
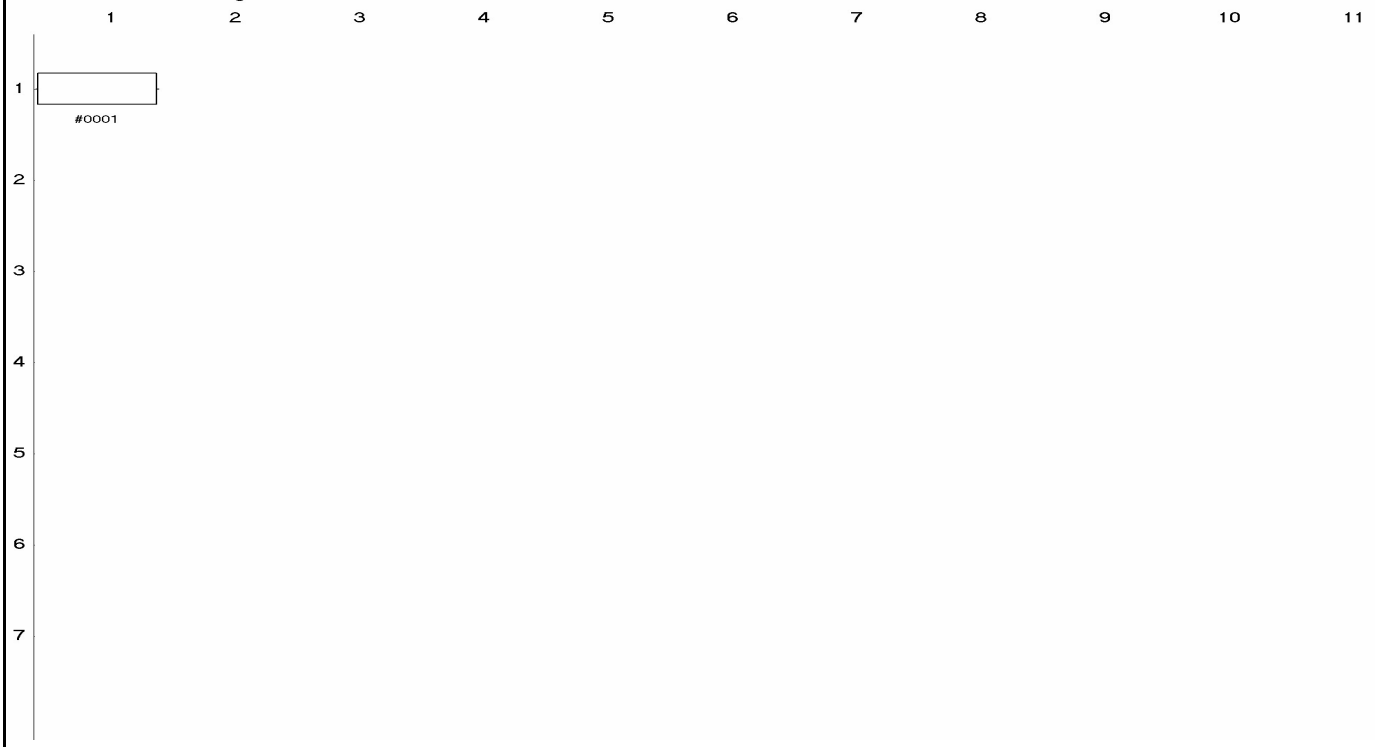
Network 0022/0025 Segment 04



Network 0023/0025 Segment 04



Network 0024/0025 Segment 05



Network 0025/0025 Segment 05